

# Study Plan of Clearing Electrode at KEKB

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# Background

- A possible solution to suppress electron cloud **in magnets.**
  - Drift space :Beam duct with antechamber (photoelectrons) + TiN coating (Secondary electrons) + Solenoid will be OK.
- Experimental study on a clearing electrode using KEKB positron ring is planned, as a chain of ILC DR R&D study.
- Goal
  - **Establish the technique of clearing electrode for ECI,** which is available for high current machine and with a low beam impedance.
  - **Demonstrate the effect on electron cloud formation.**

# Clearing Electrode

- Simulation (by L. Wang)

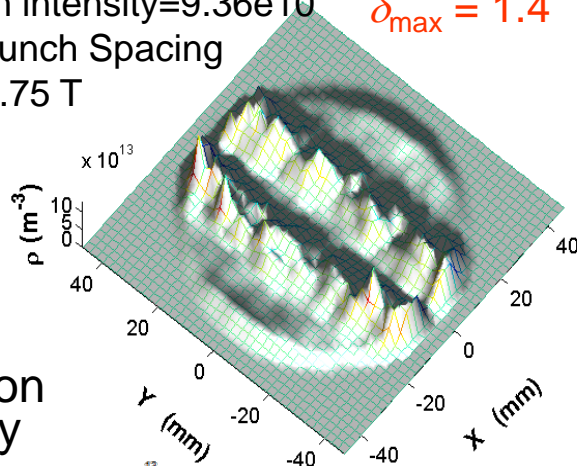
R-pipe=38mm

bunch intensity=9.36e10

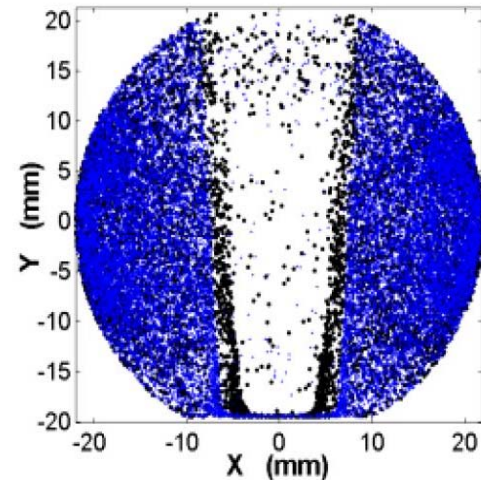
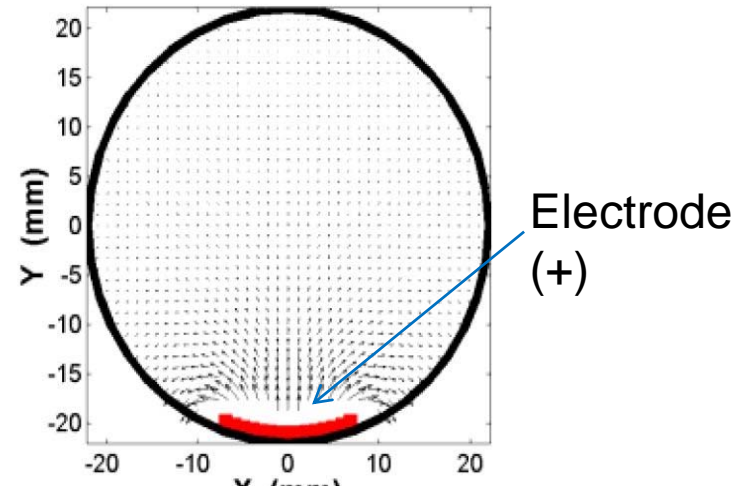
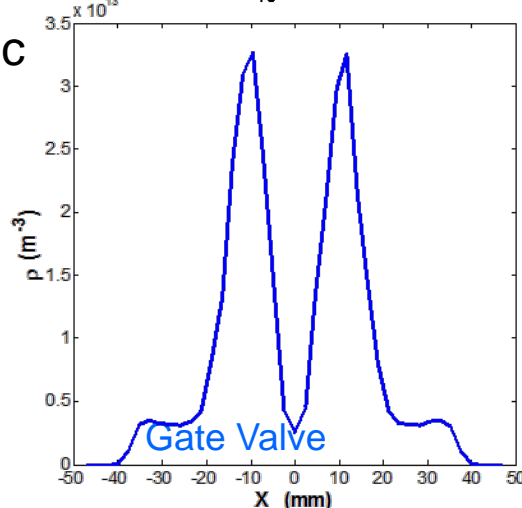
3.5 Bunch Spacing

B = 0.75 T

$$\delta_{\max} = 1.4$$



Electron density in magnetic field

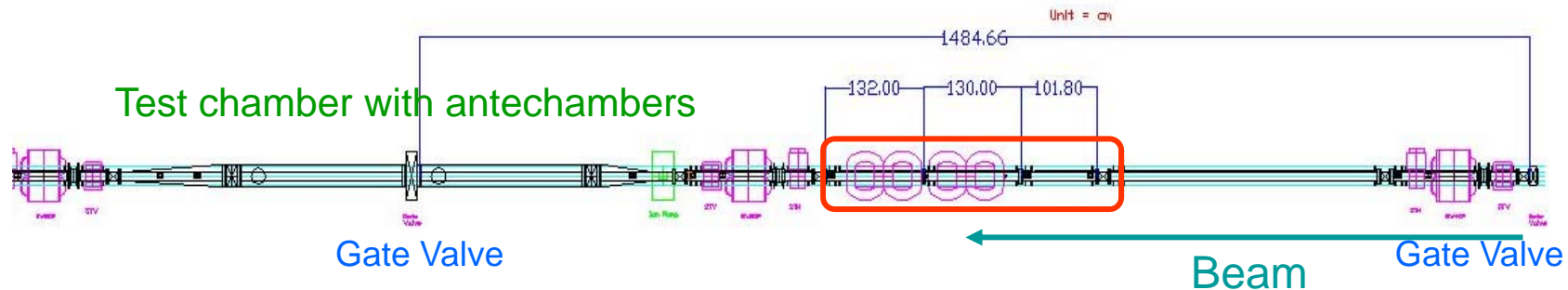


L. Wang et al, EPAC2006, p.1489

# Test plan

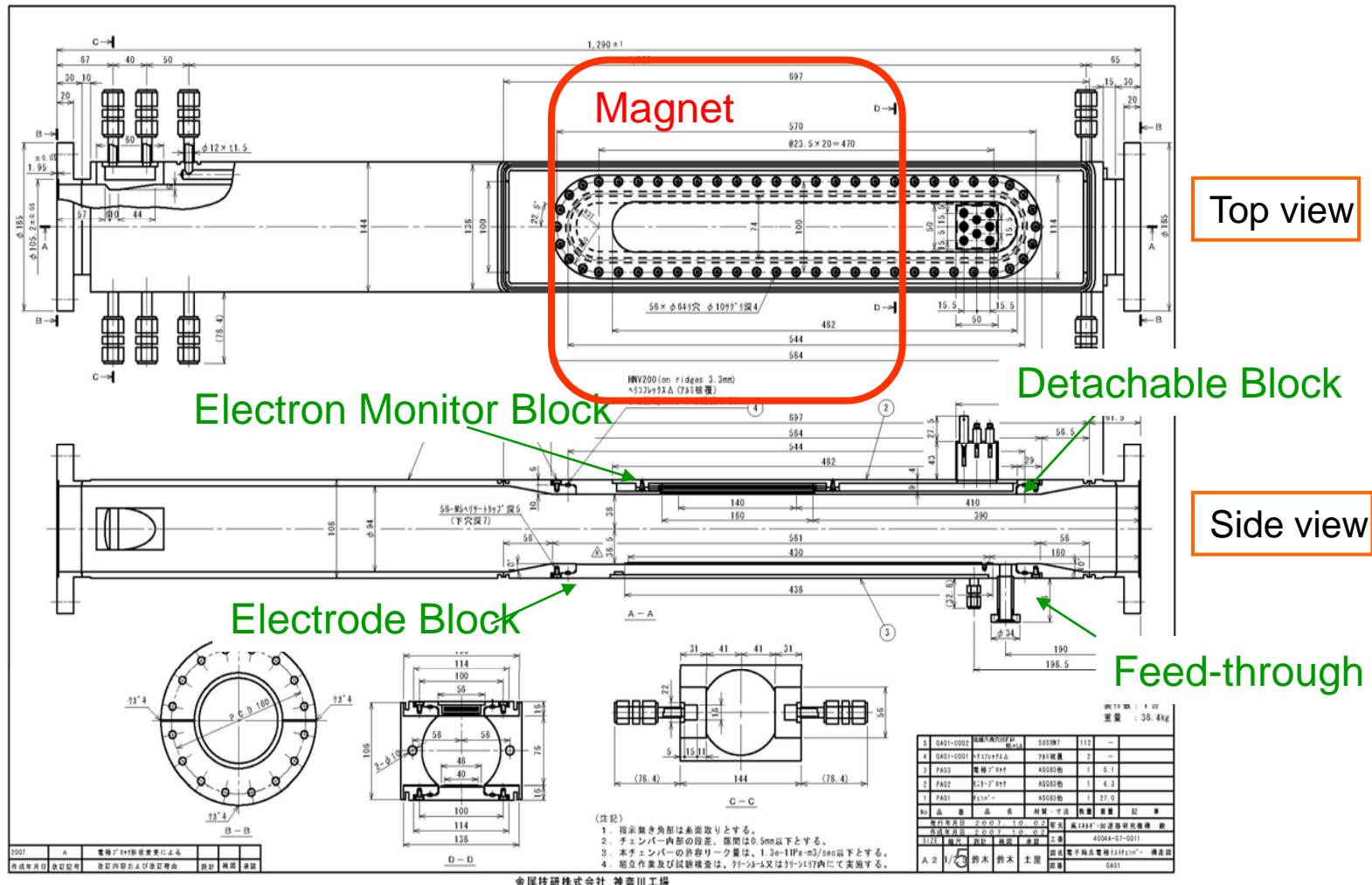
- Install a test chamber with an electron monitor and a clearing electrode into a wiggler magnet of LER (Oho straight section).
  - At the most upstream side of wigglers
    - Very weak SR
  - Magnetic field: 0.75 T
  - Effective length: 346 mm
  - Aperture (height): 110 mm

Wiggler magnets



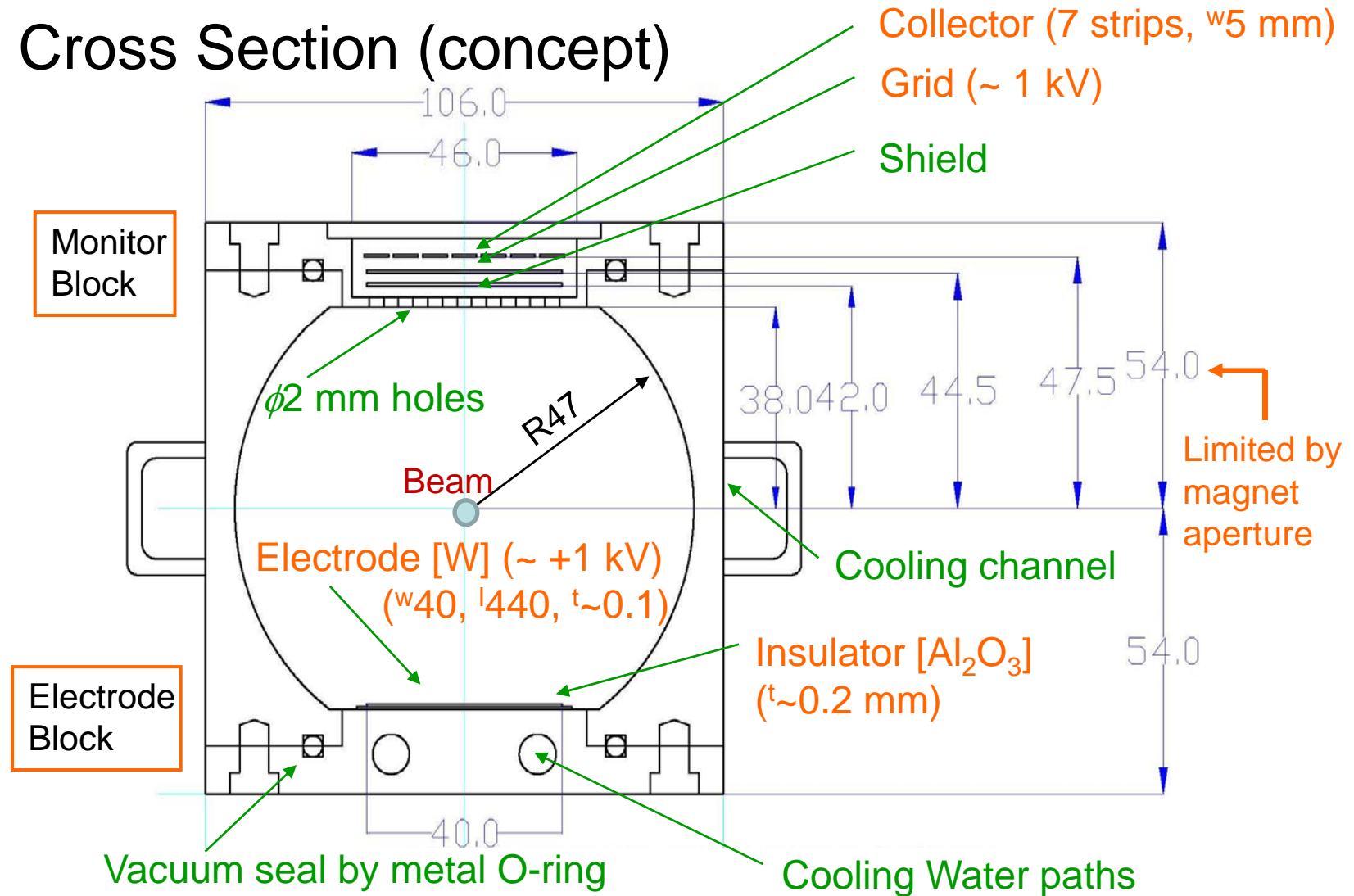
# Test Chamber

- Over all design of the test chamber



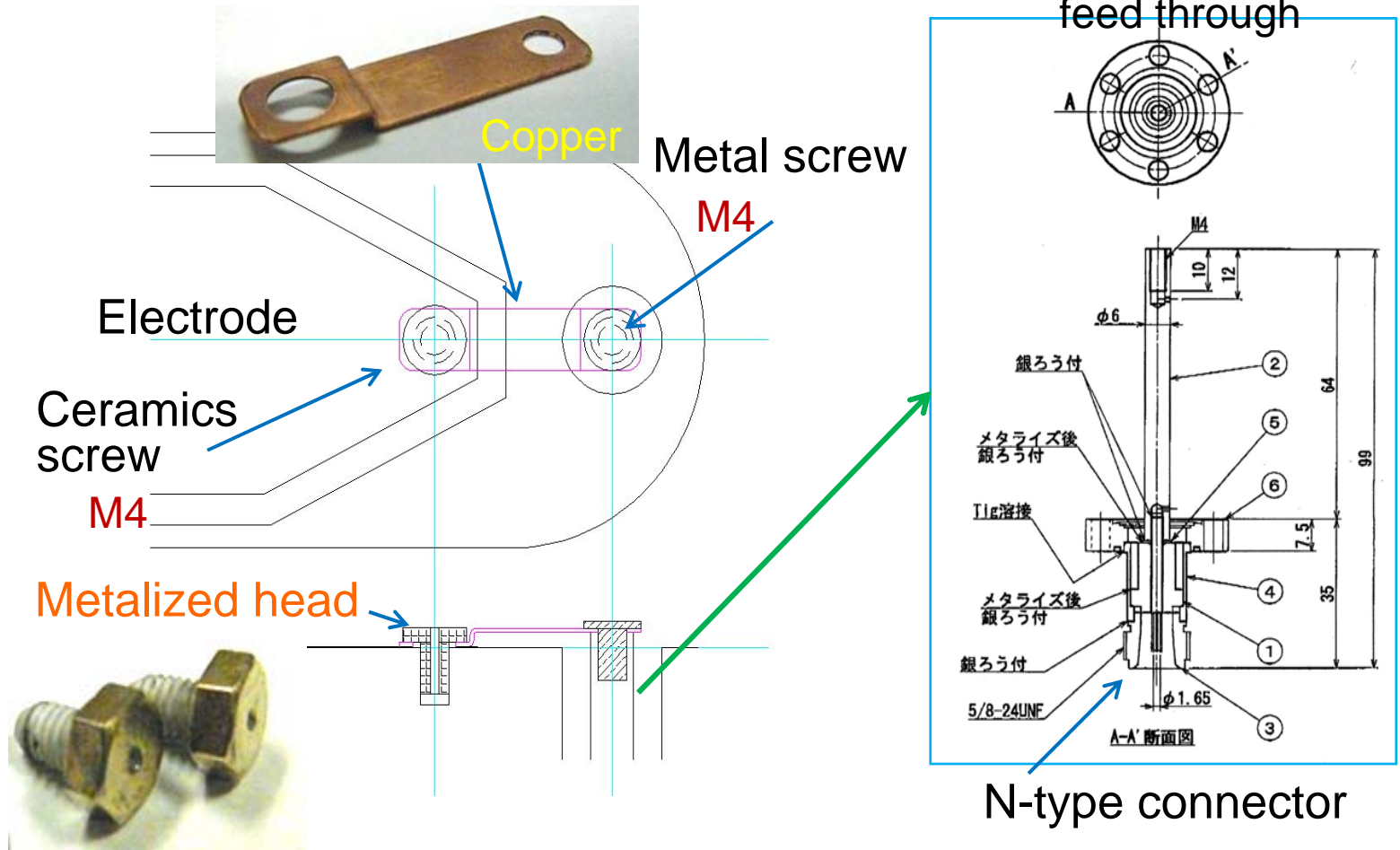
# Monitor and electrode

- Cross Section (concept)



# Feed through

- Copper bridge to connect feed-through and electrode was manufactured.



# Features of the test chamber

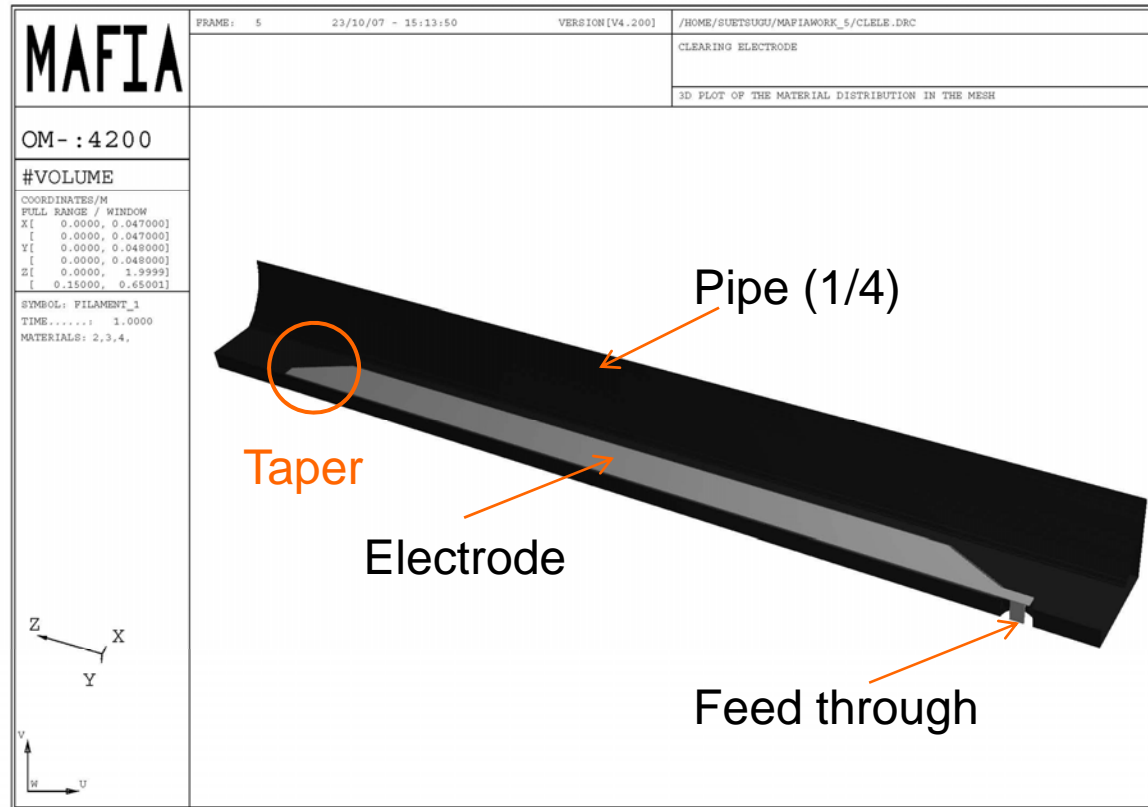
- Strip type electrode.
- Monitor and electrode are exchangeable.
- Electron collectors are seven strips to measure the spacial distribution.
- Very thin electrode and insulator.
  - Electrode: ~0.1 mm, Tungsten, by thermal spray.
  - Insulator: ~0.2 mm,  $\text{Al}_2\text{O}_3$ , by thermal spray.
  - Small beam impedance.
- Water cooling just behind of the electrode.
  - Absorb dissipated power in the electrode and the insulator.



# RF calculation

- Model (By Mafia)

- Length = 2 m
- 1/4 model
- Electrode position = 195-625 mm (430mm)
- Width = 40 mm
- Mesh sizes = 0.5 x 0.1 x 0.4 mm
- Bunch length = 6-8 mm
- Electrode thickness = 0.2 mm
- Alumina thickness = 0.2 mm
- Alumina  $\epsilon_r = 9.9$
- Port = 14 mm (o), 6 mm (i) (50 $\Omega$ )

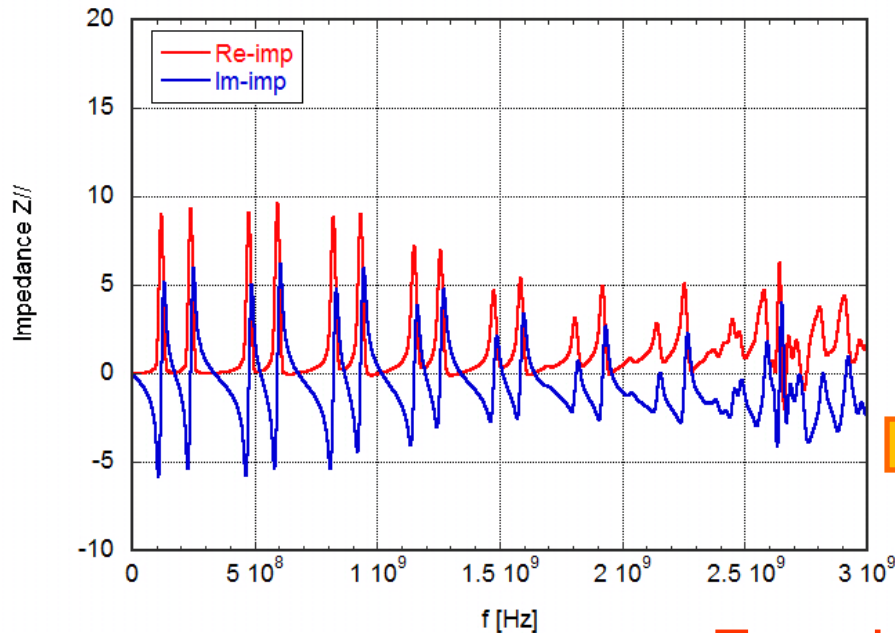


Embedded + Taper + Feed through

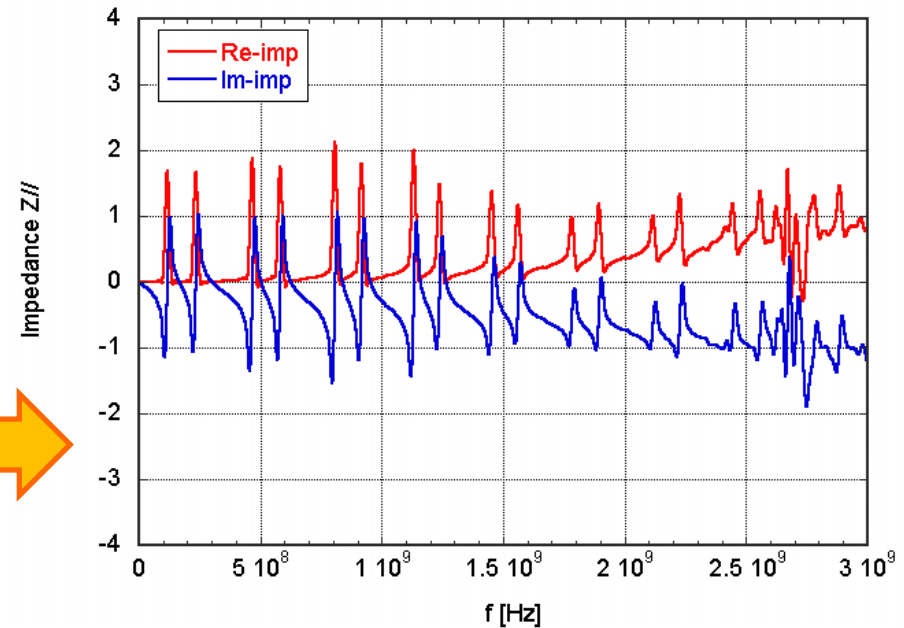
# RF calculation

- Impedance( $z_{//}$ )
- $\sigma_z = 20$  mm (to calculate wakes for long distance)
  - 0.5 mm electrode
  - 1.0 mm  $\text{Al}_2\text{O}_3$
- 0.2 mm electrode
- 0.2 mm  $\text{Al}_2\text{O}_3$

V18tpAlO43a\_z\_f18\_result\_2



V20tpAlO\_z\_f18\_result



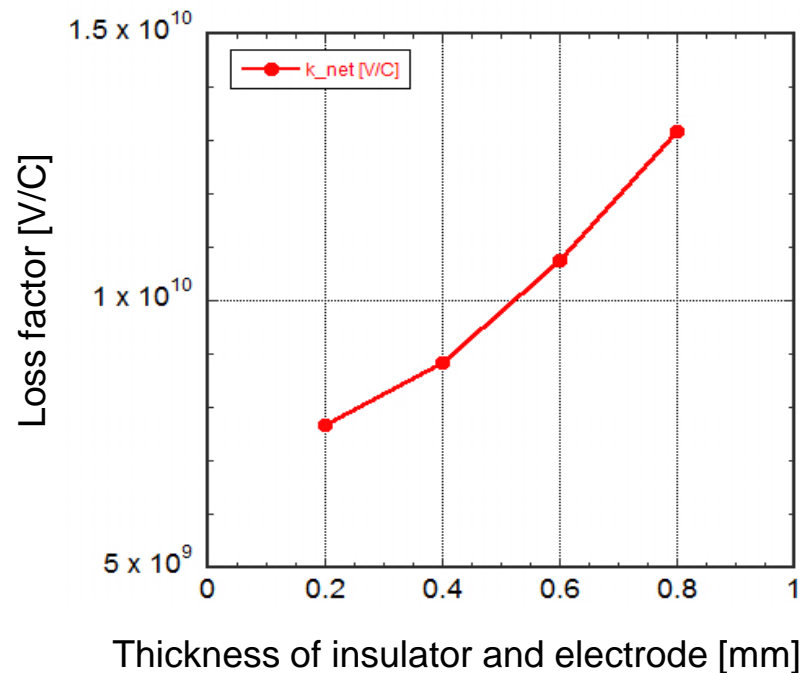
$Z_{//}$  reduced to  $\sim 1/5$

# RF calculation

- Loss factor

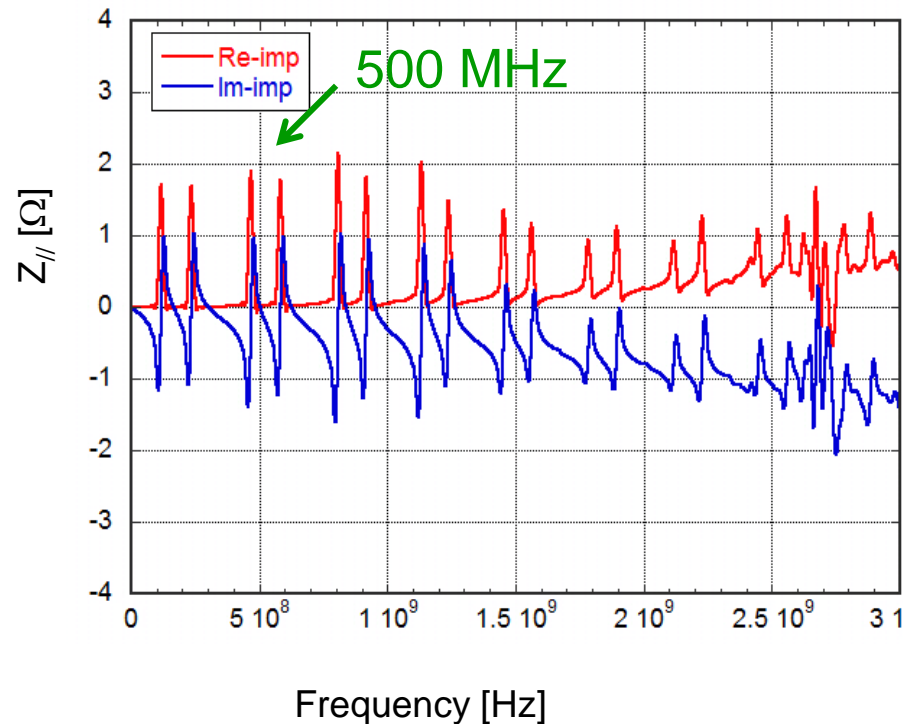
- $k = 7 \times 10^9$  V/C, and Input power is  $\sim 150$  W for 2 electrodes. (1.7 A @1389 b)

- Most of input power into electrode will be dissipated by electrode and chamber.



# RF calculation

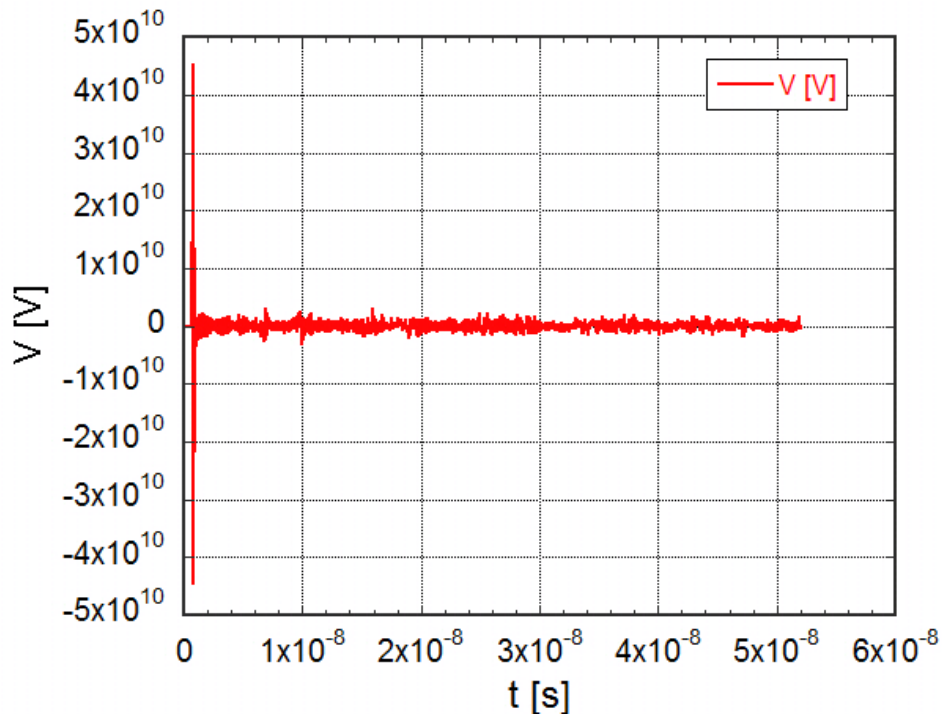
- Longitudinal impedance
  - Length is 440 mm to avoid resonance with RF frequency.
  - a few  $\Omega$



# RF calculation

- Voltage at feed through by MAFIA
  - $\sigma_z = 6 \text{ mm}$

Voltage at the end of port @ 1C



at 1.7 A (1389 bunches),

- Output voltage is  
 $V_O \sim 600 \text{ V}$  (If no resonance)
- Output power from feed-through  
 $P_O \sim 60 \text{ W}$ ,  
if  $R=50\Omega$  and no loss
- Voltage between electrode and chamber is  
 $V \sim 12 \text{ V}$  (If no resonance)

# Thermal calculation

- Assumption

- Power loss in the electrode (insulator):

- 100 W for 1.7 A, 1389 bunches

- Power loss on the electrode (copper):

- 10 W for 1.7 A, 1389 bunches

- From a formula

$$P' = \frac{\Gamma(3/4) I_b^2 C}{4\pi^2 a \sigma_z^{3/2} \sqrt{2\mu\sigma_c / Z_0}}$$

For 1.7 A 1389 bunches,

$$\Gamma(3/4) = 1.225$$

$I_b$  = Bunch current [A]

$C$  = Circumference = 3016 m

$$Z_0 = 377\Omega$$

$\sigma_z$  = bunch length = 6 mm

$\sigma_c$  = Conductivity =  $1.8 \times 10^7$  1/ $\Omega$ m (W)

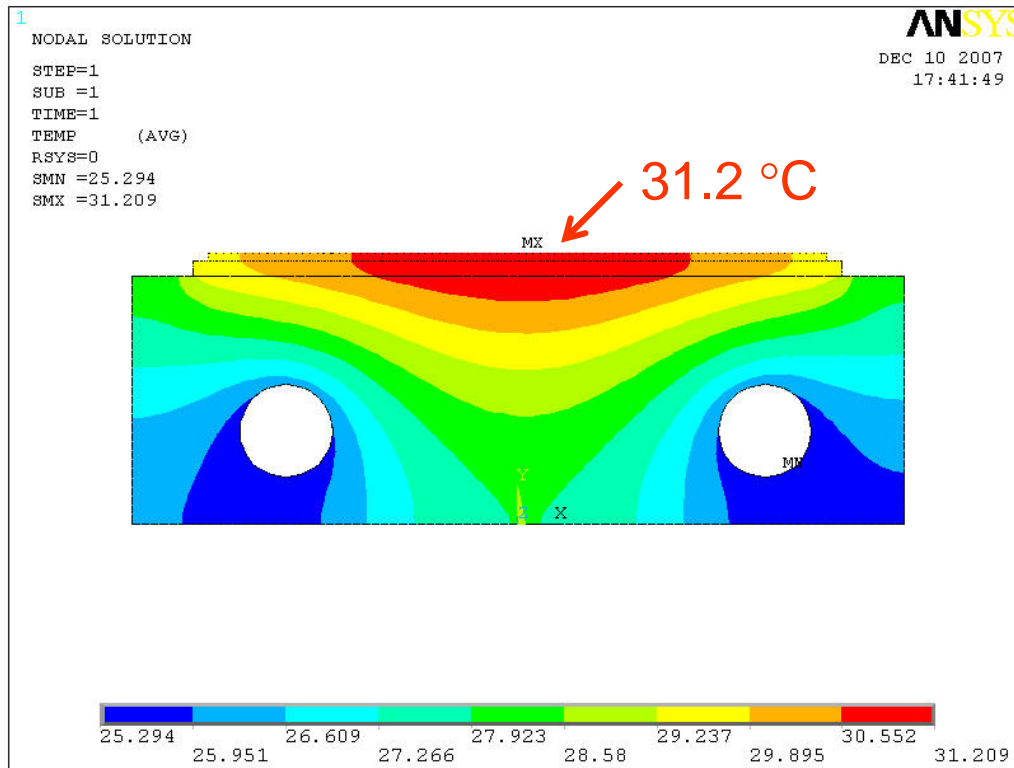
$$\mu = 1$$

$a$  = radius = now 38 mm

$$P = P' \times 1389 \times 0.4 \text{ [m]} \times 0.5 \text{ (one side)} = 7.13 \sim 7 \text{ W}$$

# Thermal calculation

- Result



0.5 mm electrode  
1.0 mm  $\text{Al}_2\text{O}_3$

- Heat transfer coefficient between chamber and water =  $0.01 \text{ W/mm}^2/\text{K}$
- Temperature of water = 25 degrees.

Material	Thermal Conductivity [W/mm/K]
SUS	0.017
$\text{Al}_2\text{O}_3$	0.03

# Test schedule

- First step (from February, 2008)
  - Install **outside of magnet** (upstream side)
  - Check the heating of electrode
  - If possible, with electron monitor and Measurement without magnet.
- Second step
  - Install **into the wiggler magnet** with electron monitor
- Third step
  - Groove surface, Rough surface, and other promising methods.

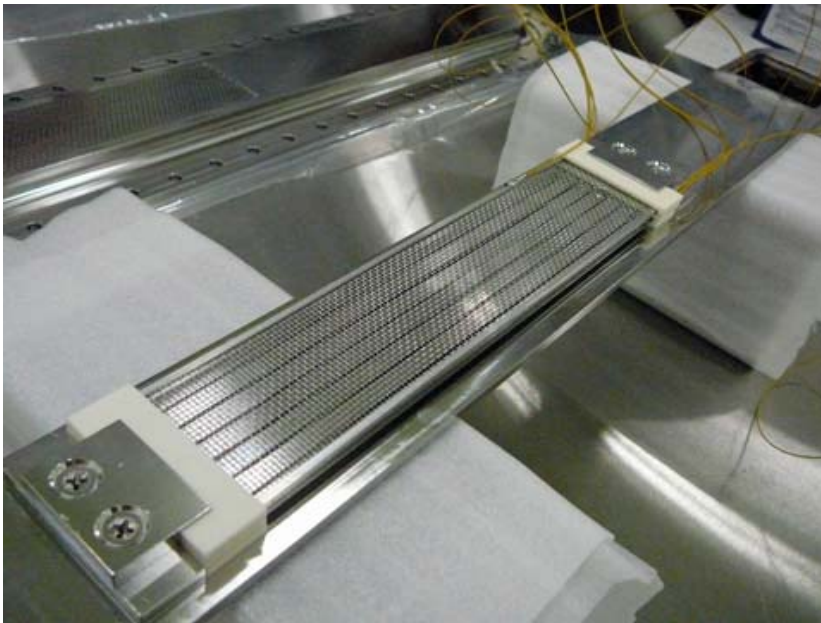




# Manufacturing

- Machining and assembling are undergoing.

Monitor part



Output feed-through



Collector (strips)

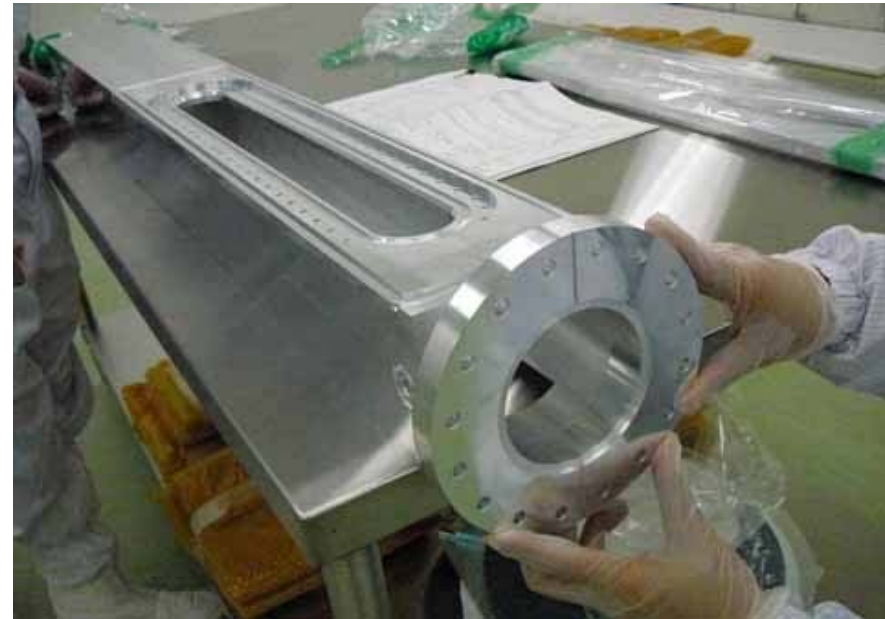
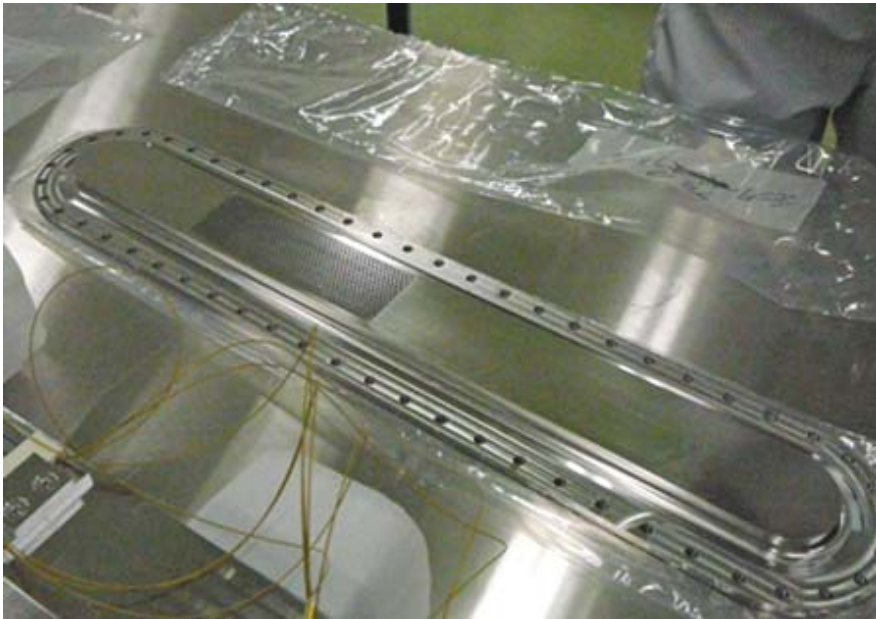


# Manufacturing

- Machining and assembling are undergoing.

Flange

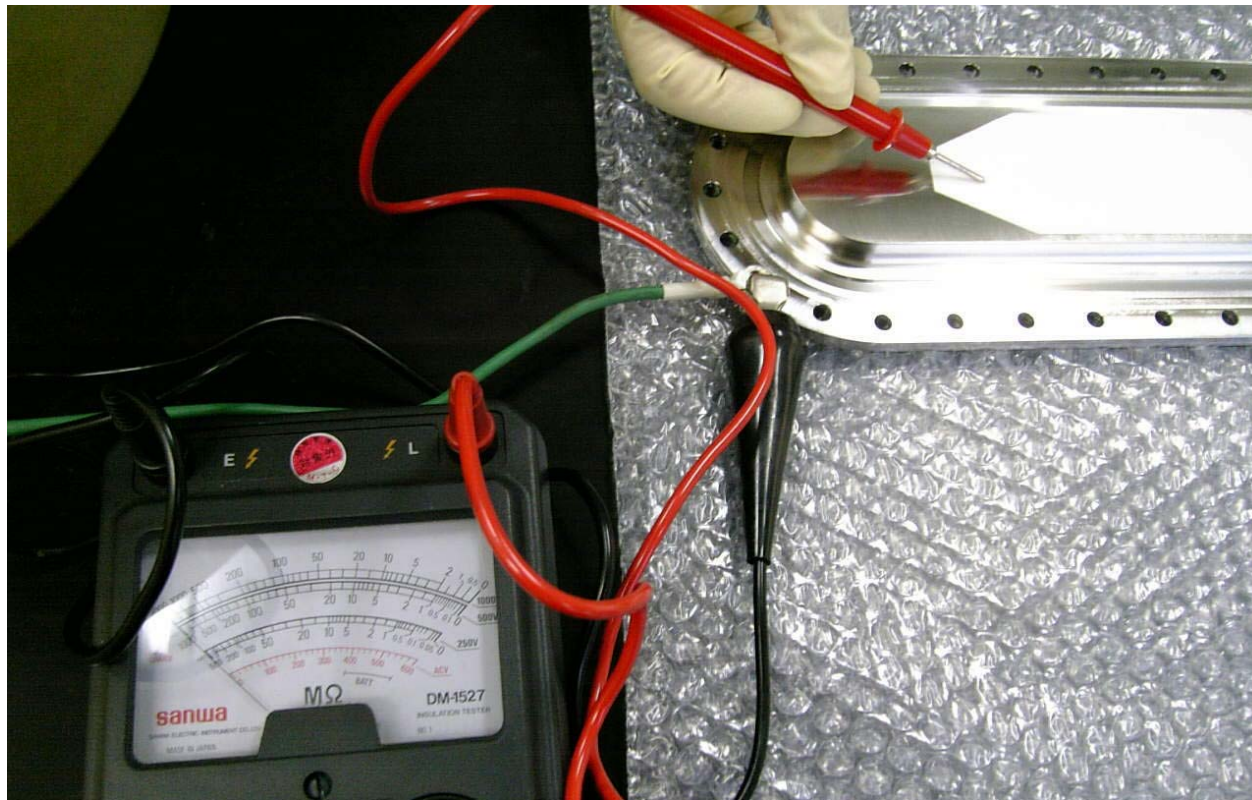
Chamber



- Hot spray of  $\text{Al}_2\text{O}_3$  and W: Next week

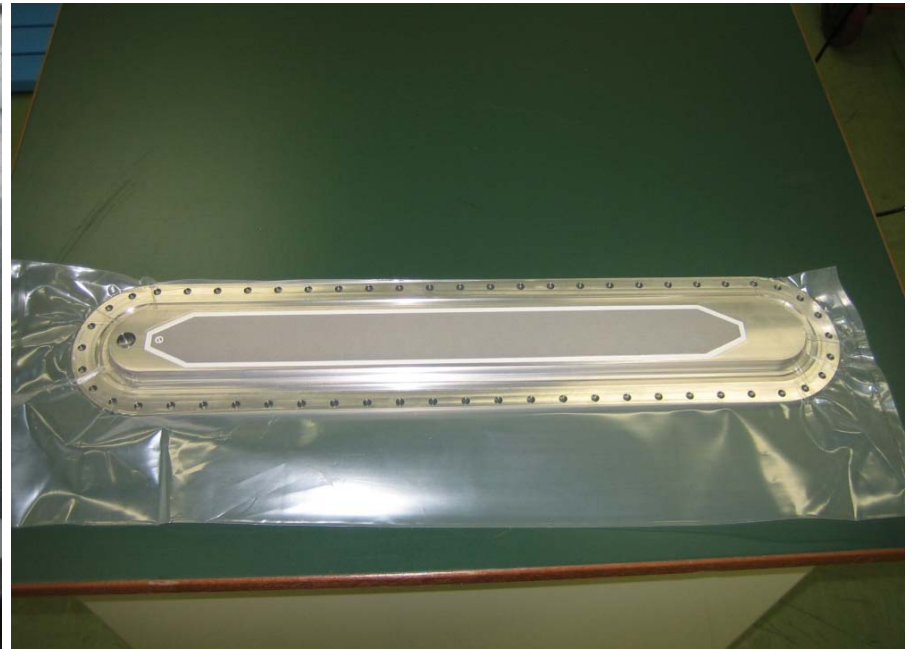
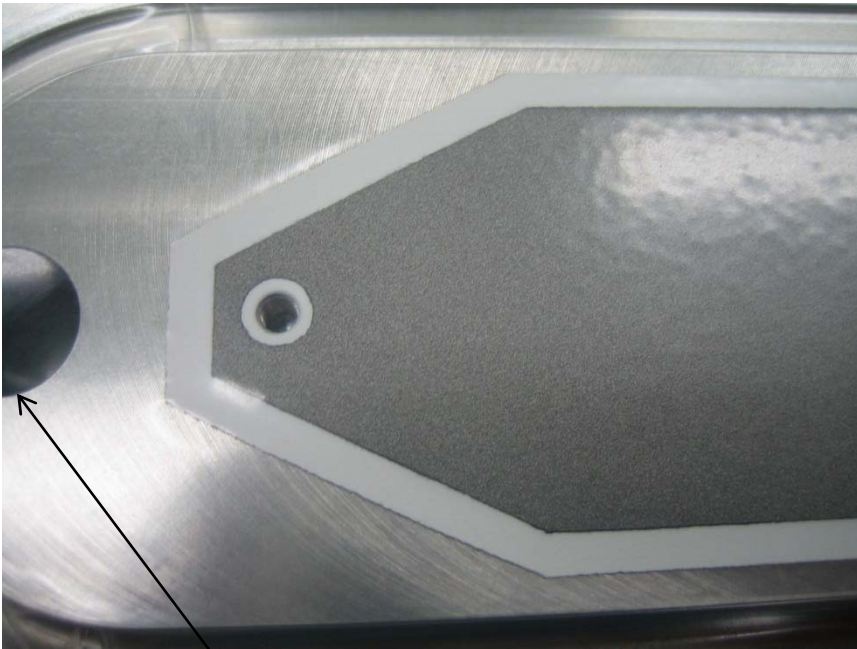
# Manufacturing

- Hot spray of  $\text{Al}_2\text{O}_3$  and insulation test (1kV)



# Manufacturing

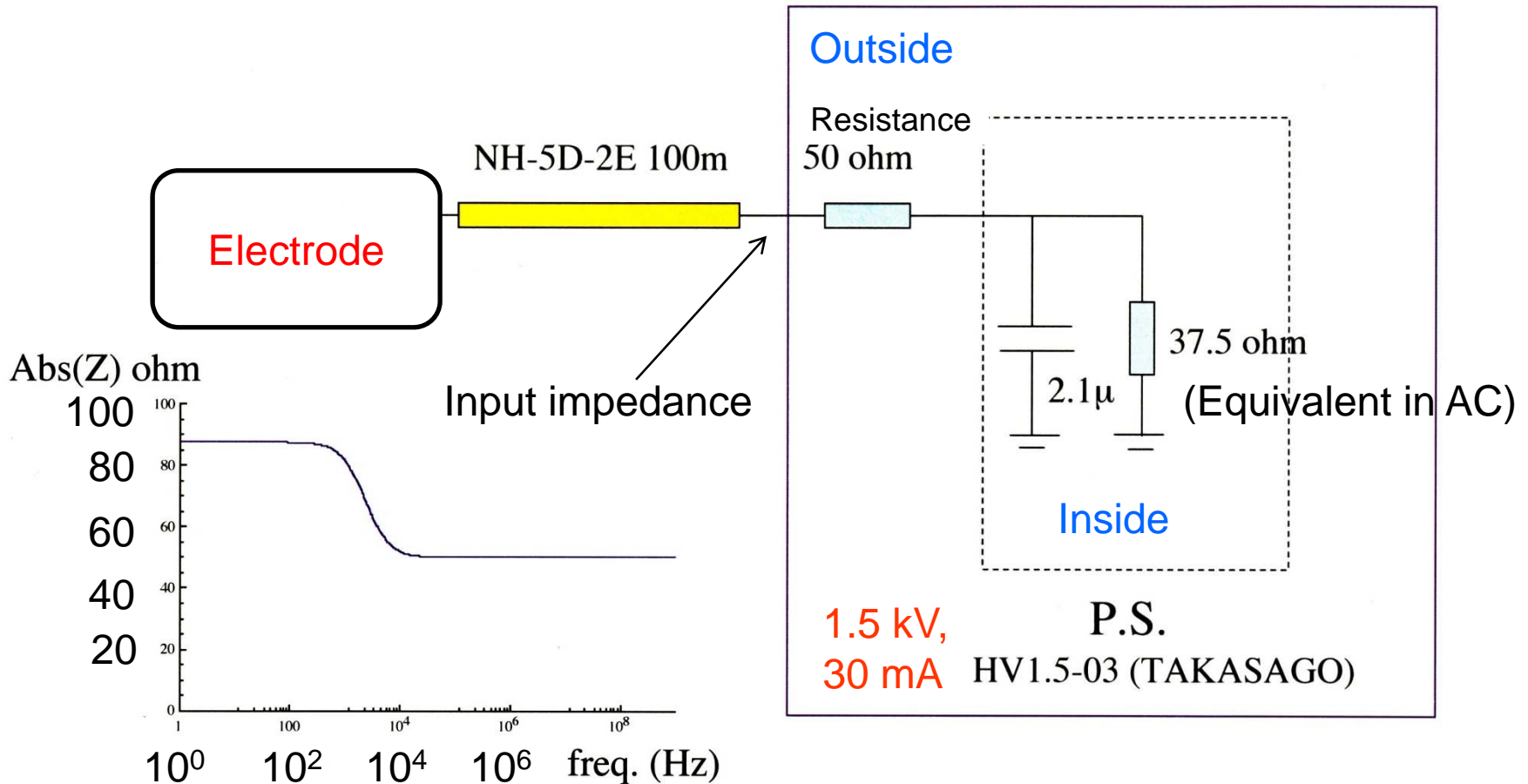
- Hot spray of tungsten (electrode)



For feed-through

# Power Supply

- Power supply for electrode (Fukuma-san)



# Summary

- Clearing electrode has been studied for a cure of EC in magnets.
- Manufacturing of test chamber is undergoing.
- Thin electrode and insulator contribute to decrease the impedance.
- Input power into the electrode can be treated by water cooling.
- Beam test will start from next February beginning with checking of heating.

# References

# Materials

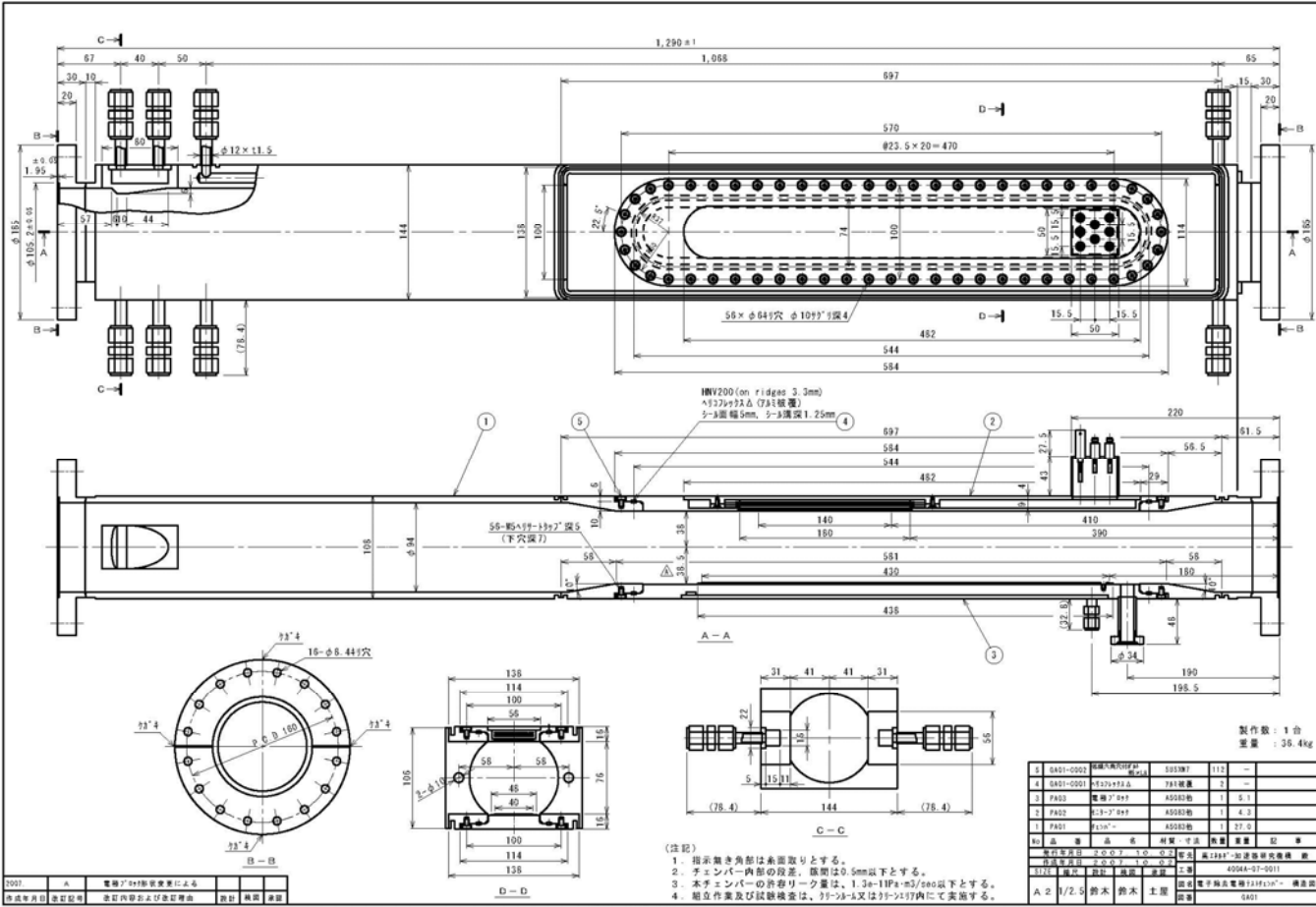
- Properties

	Cu	W	Stainless Steel (SUS304)	Al <sub>2</sub> O <sub>3</sub> (96%)
Electric Conductivity [1/W/m]	$5.8 \times 10^7$	$1.8 \times 10^7$	$1.4 \times 10^6$	-
Thermal conductivity [W/m/K]	400	150	15	24
Linear expansion coefficient [1/K]	$1.7 \times 10^{-5}$	$4.4 \times 10^{-6}$	$1.7 \times 10^{-5}$	$6.4 \times 10^{-6}$
Relative dielectric constant	-	-	-	9.9



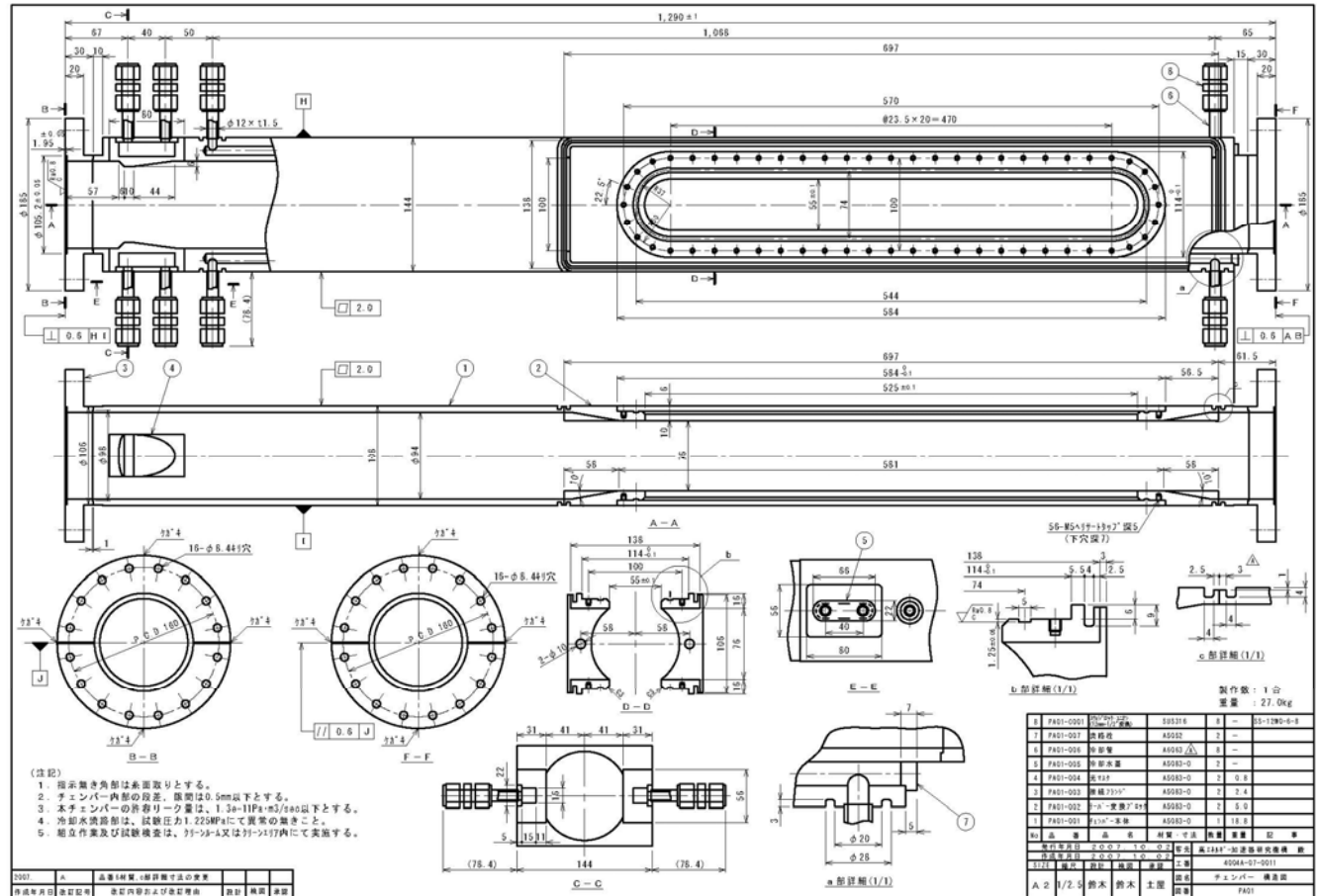
# Structure

- Overall



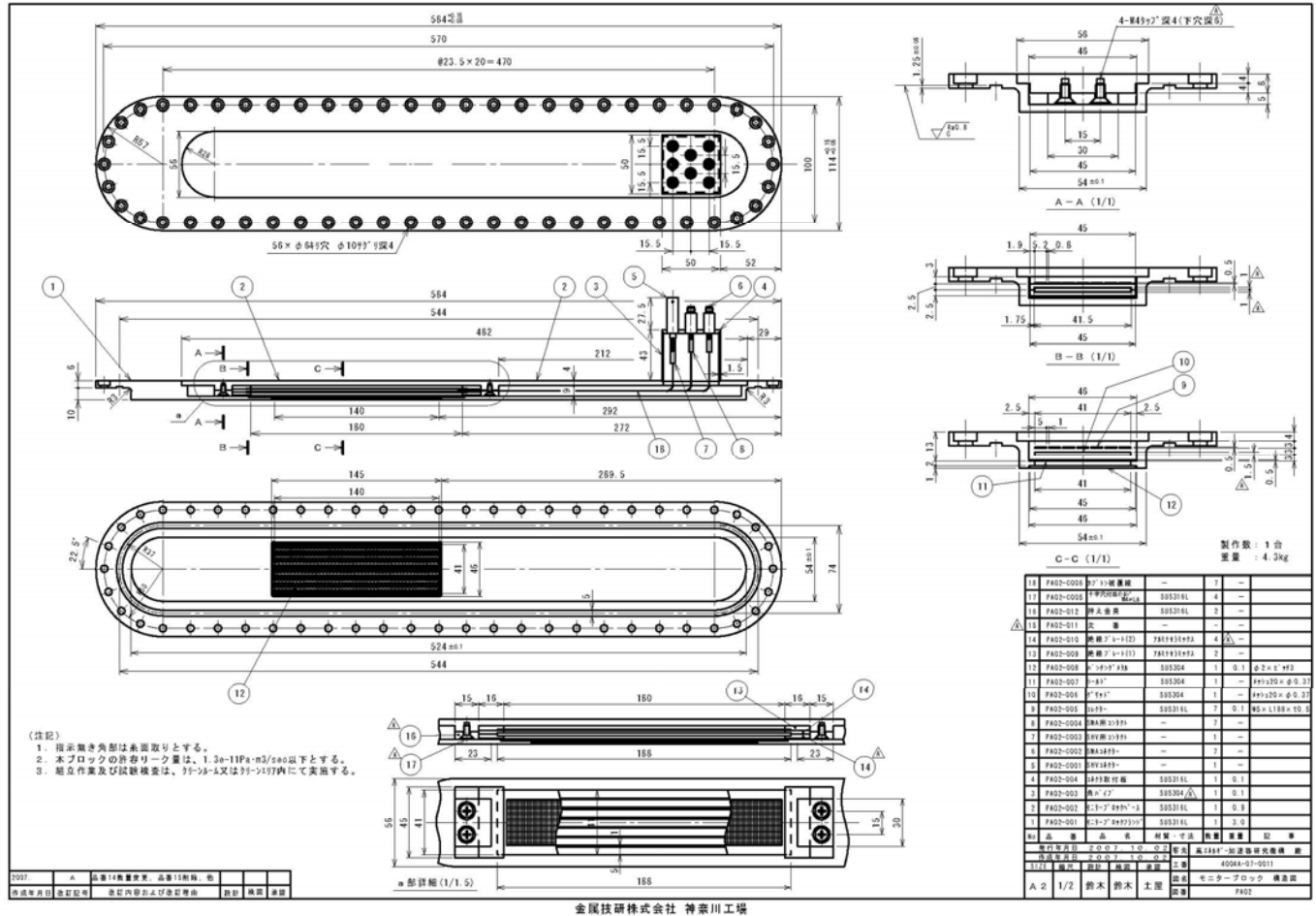
# Structure

- Chamber (aluminum alloy)



# Structure

- Monitor block (stainless steel)



# Structure

- Electrode block (stainless steel)

