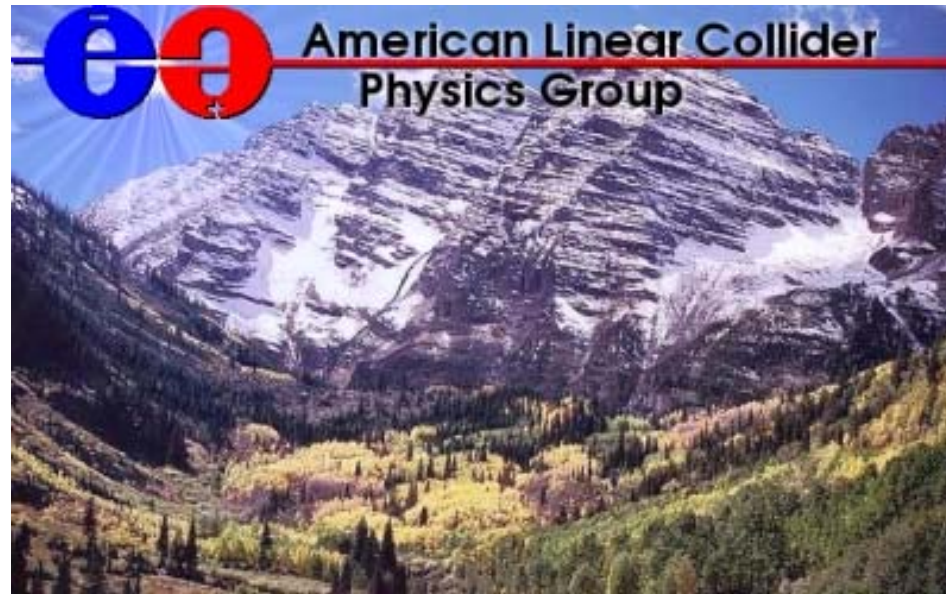


Status of The Tail-Catcher/Muon-Tracker for the CALICE Test Beam Module

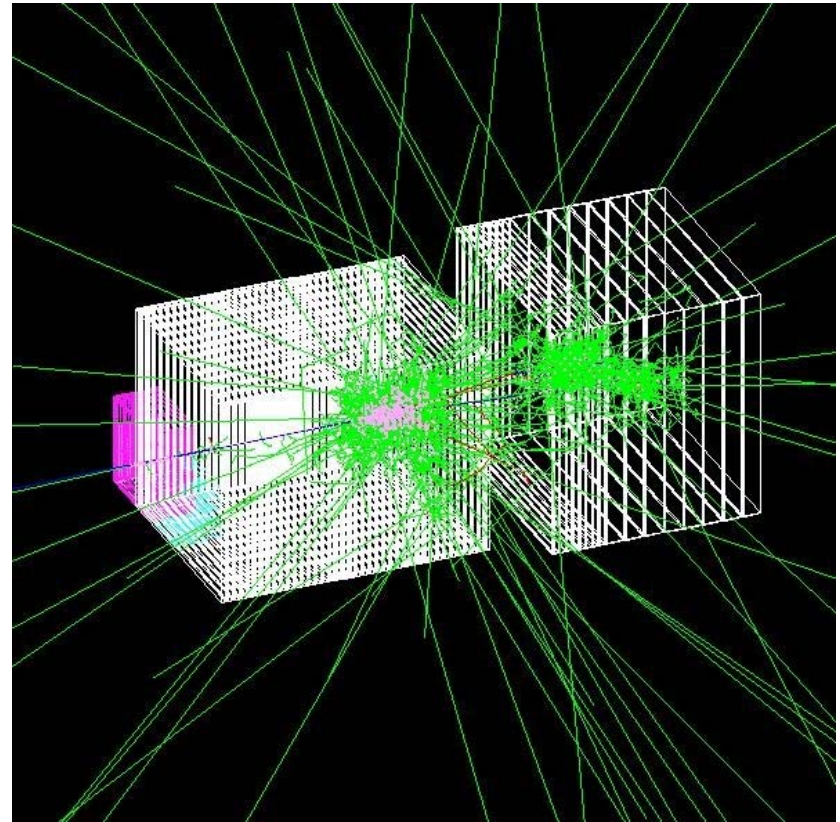


Jerry Blazey
Northern Illinois University



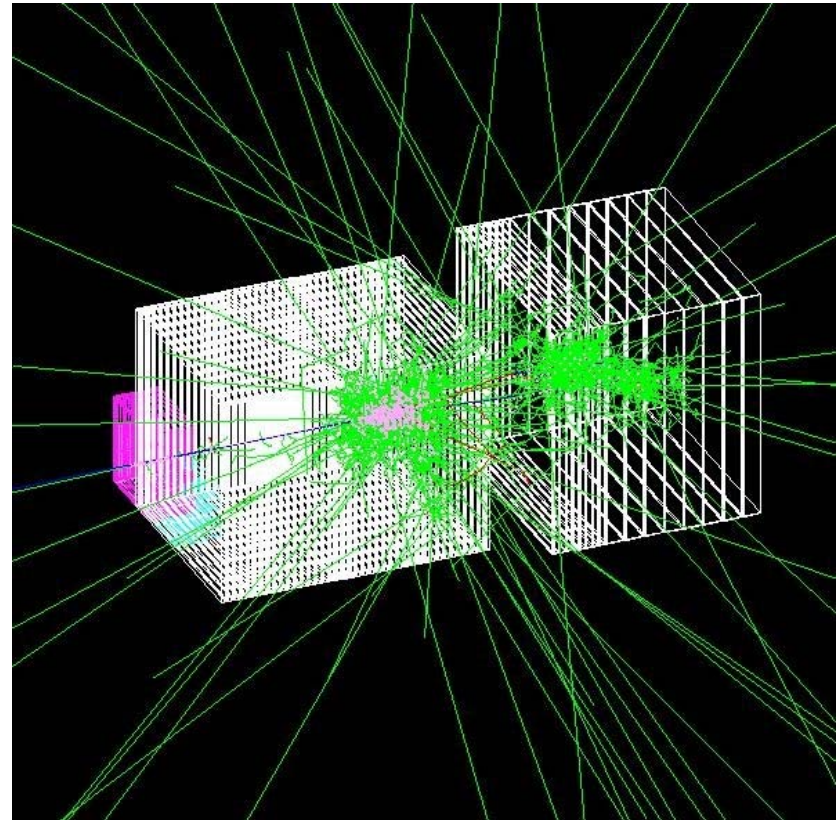
Goals for TCMT Prototype

- **Study tail end of hadronic shower and validate simulations**
- **Prototype detector for generic LCD**
 - **Promote both eflow and muon identification**
 - **Correct for leakage**
 - **Understand and address impact of coil**
 - **Control fake rates**

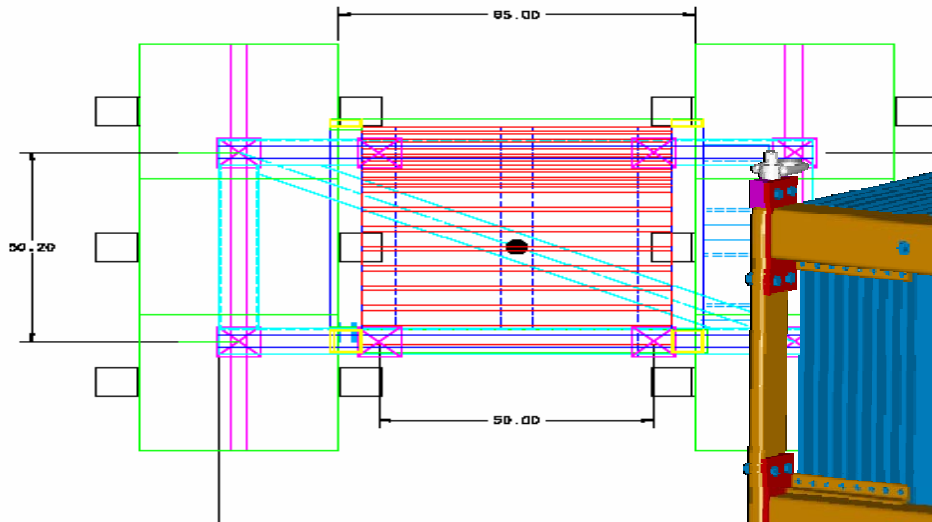


Vitals for TCMT Prototype

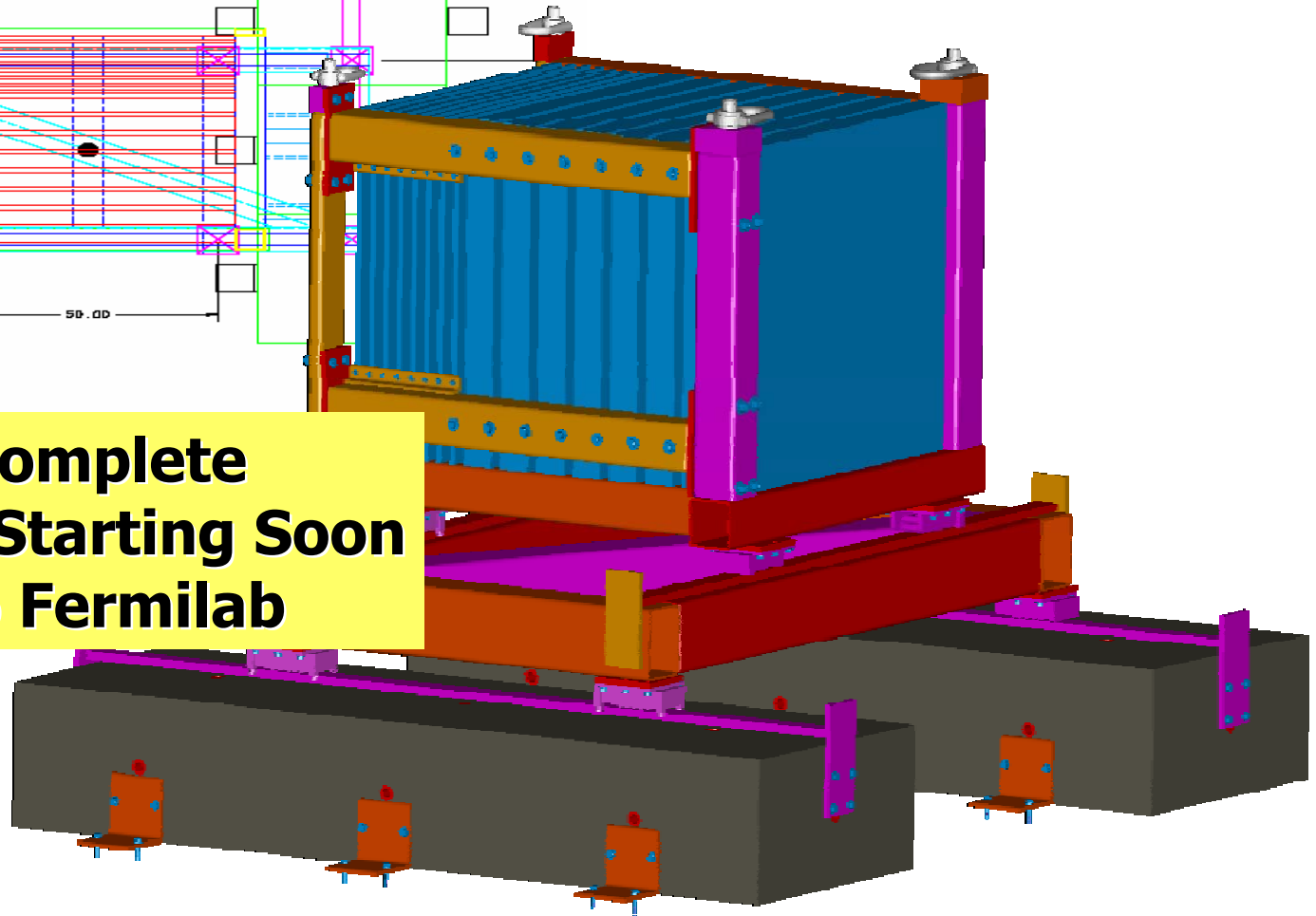
- **Mechanical Structure/Absorber**
 - "Fine" section (8 layers)
 - 2 cm thick steel
 - "Coarse" section (8 layers)
 - 10 cm thick steel
- **16 Cassettes:**
 - **Scintillator Strips**
 - 5mm thick
 - 5cm wide strips
 - Tyvek/VM2000 wrapping
 - Alternating x-y orientation
 - **Readout**
 - WLS Fiber
 - SiPM photo detection
 - Common readout with HCAL
- **Dimensions:**
 - Length (along beam) - 142 cm
 - Height - 109 cm
- **Weight ~10 tons**



Mechanical Structure & Absorber Stack

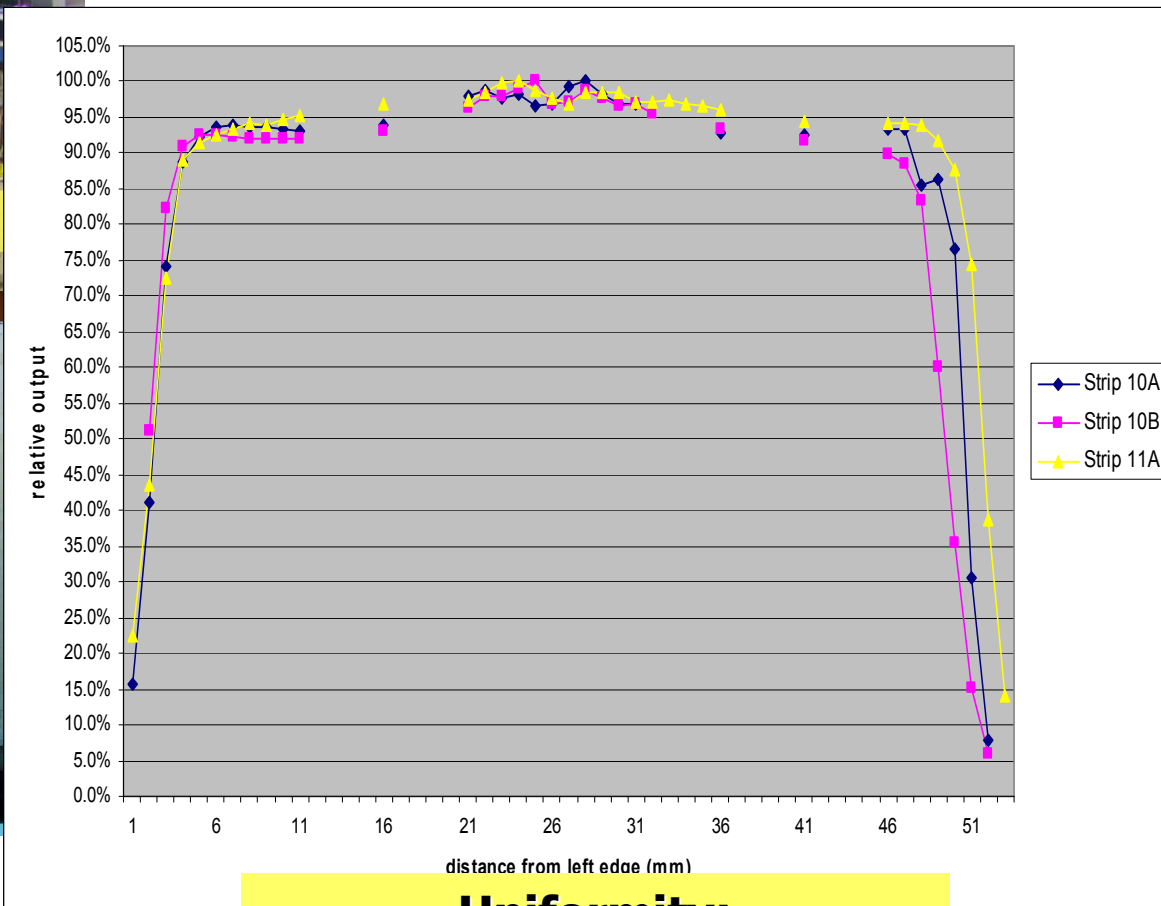
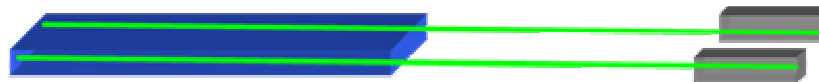


**Design complete
Construction Starting Soon
Thanks to Fermilab**



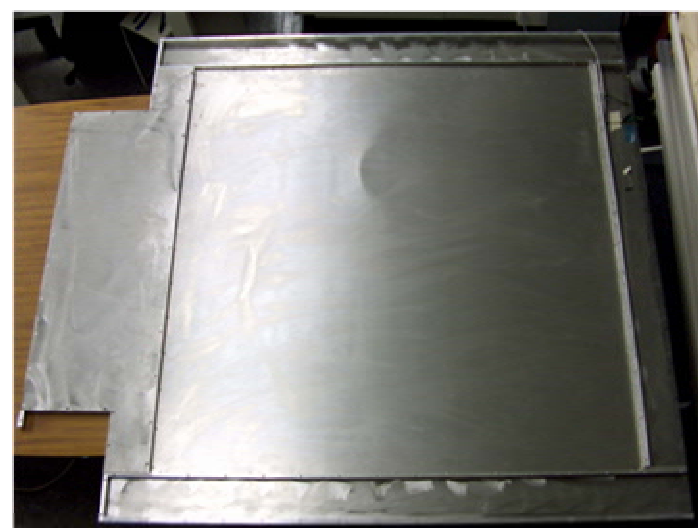
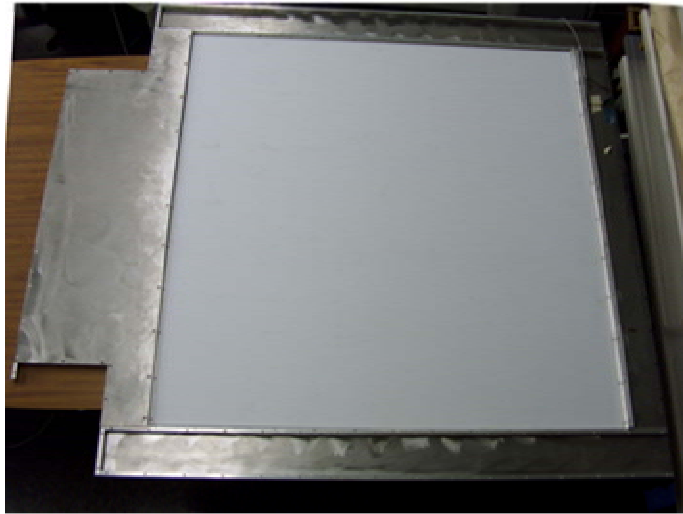
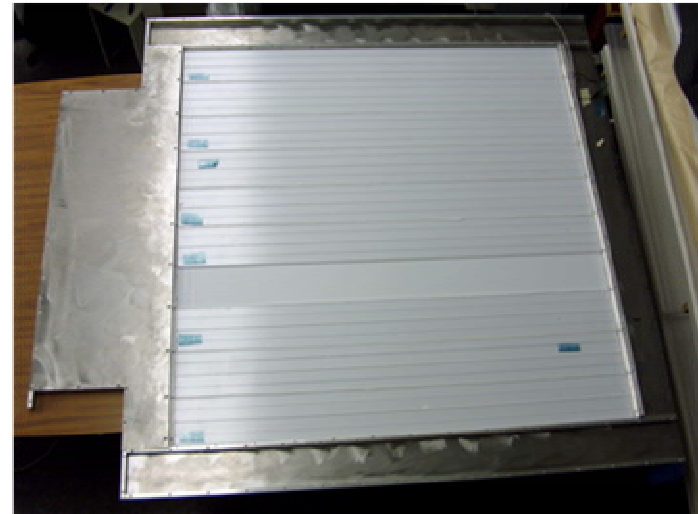
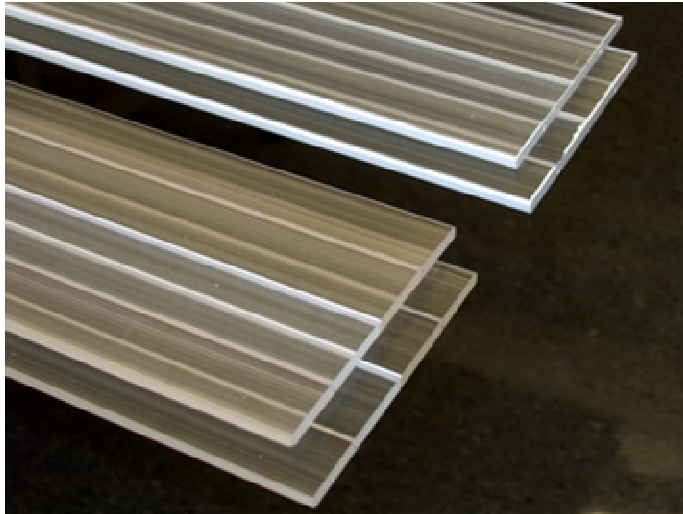
Cassettes: Scintillator Strips

NICADD/Fermilab Extruder

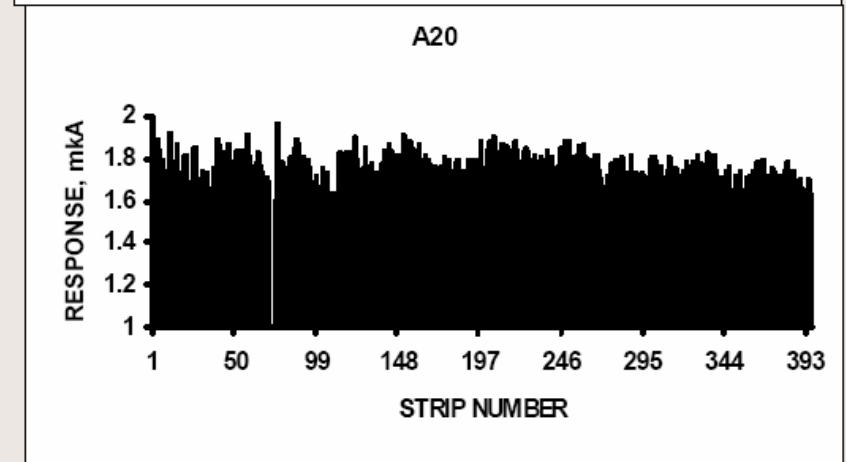
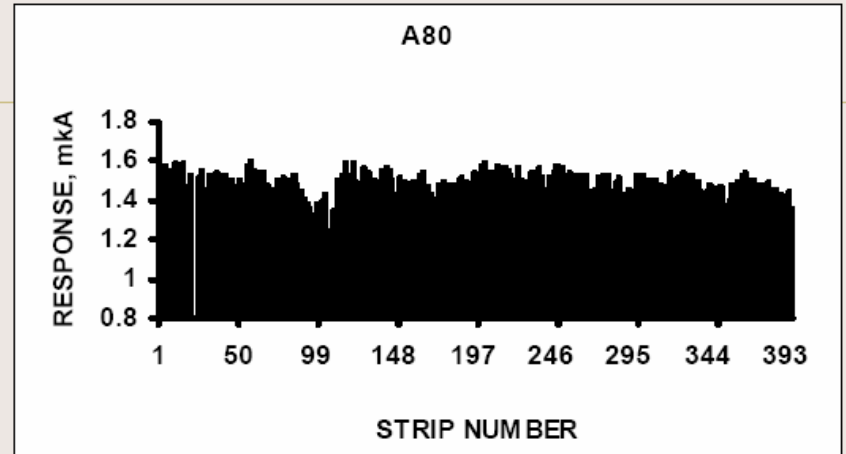
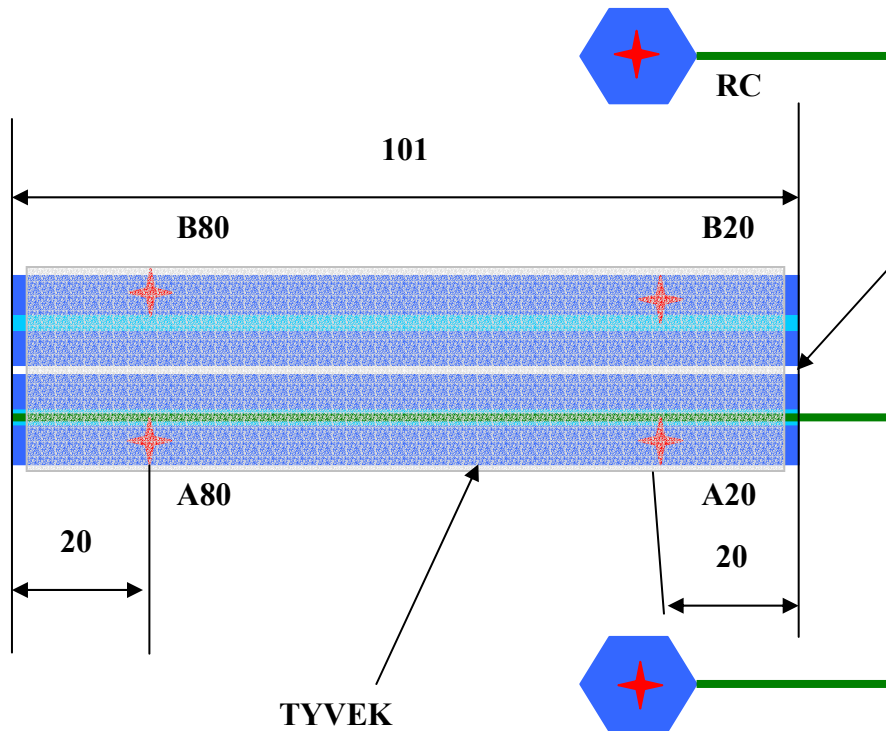


Uniformity:
~5% across strip
~strip-to-strip

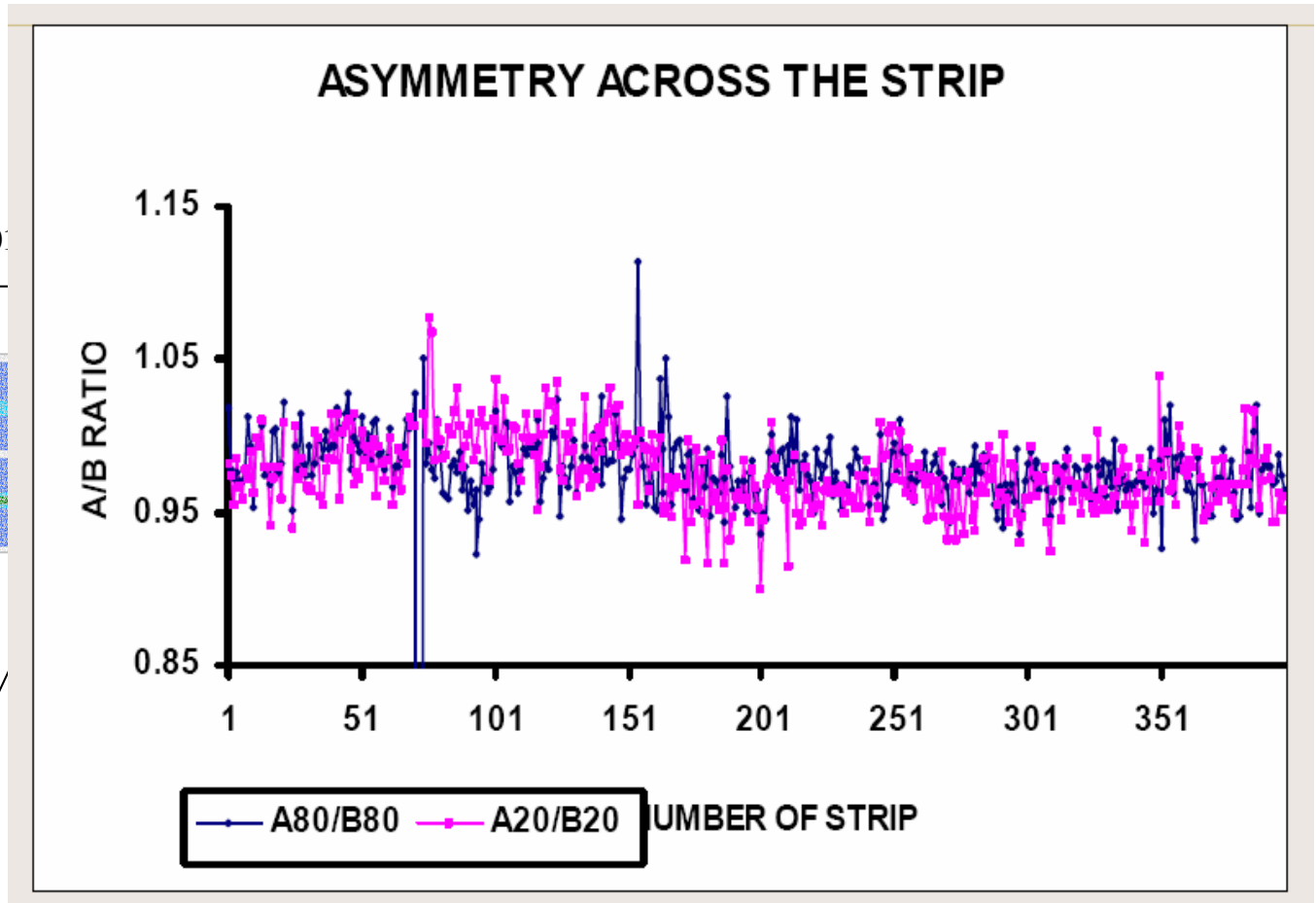
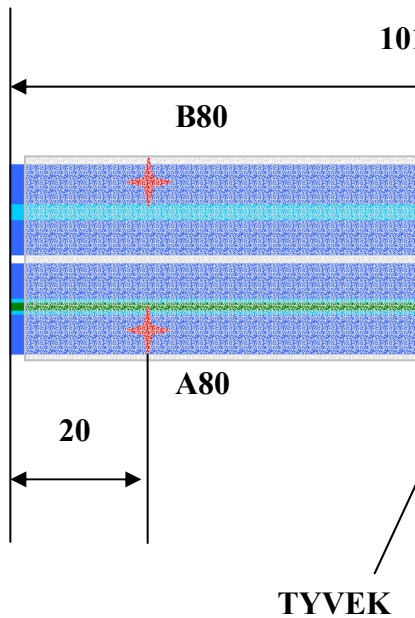
Cassettes: Mech. Prototype



Cassettes: Strip QC

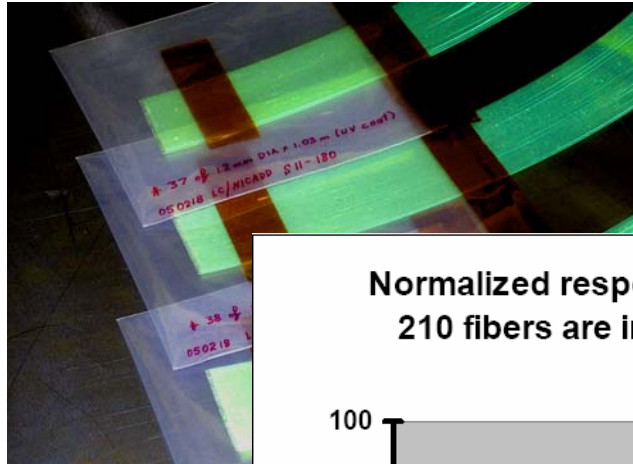


Cassettes: A Finer Look @ Strips

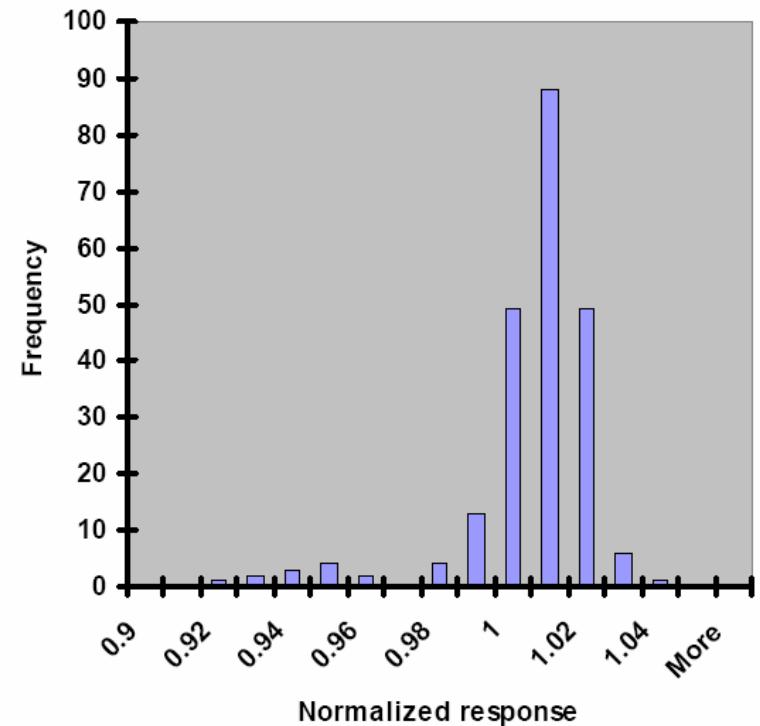


Cassettes: Fibers & QC

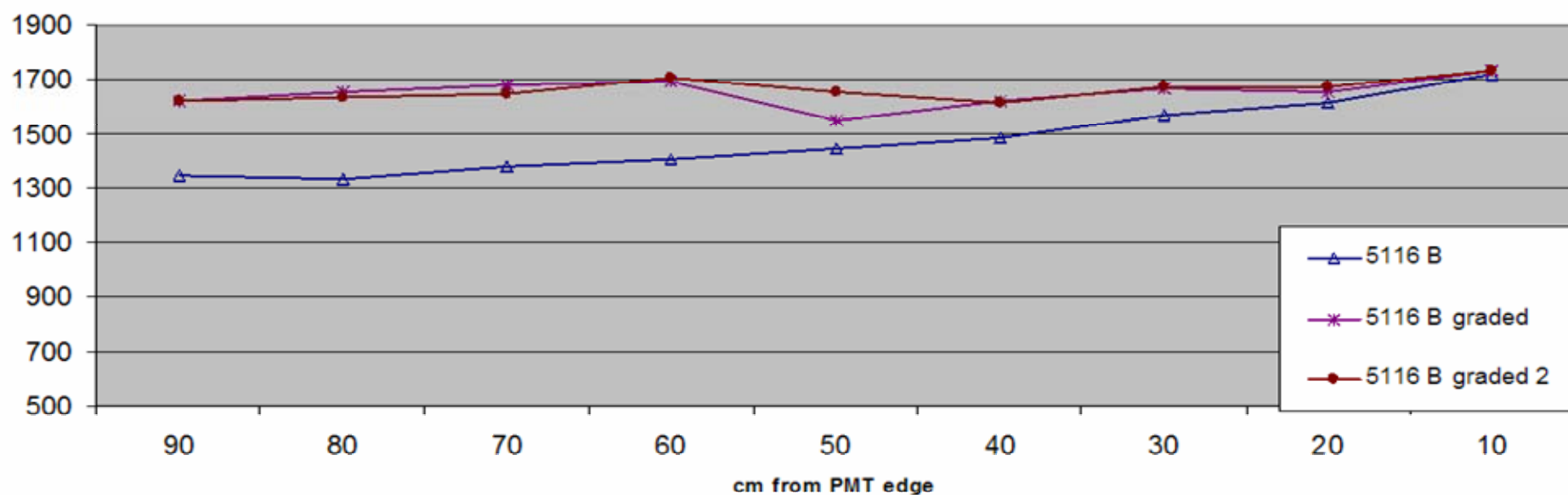
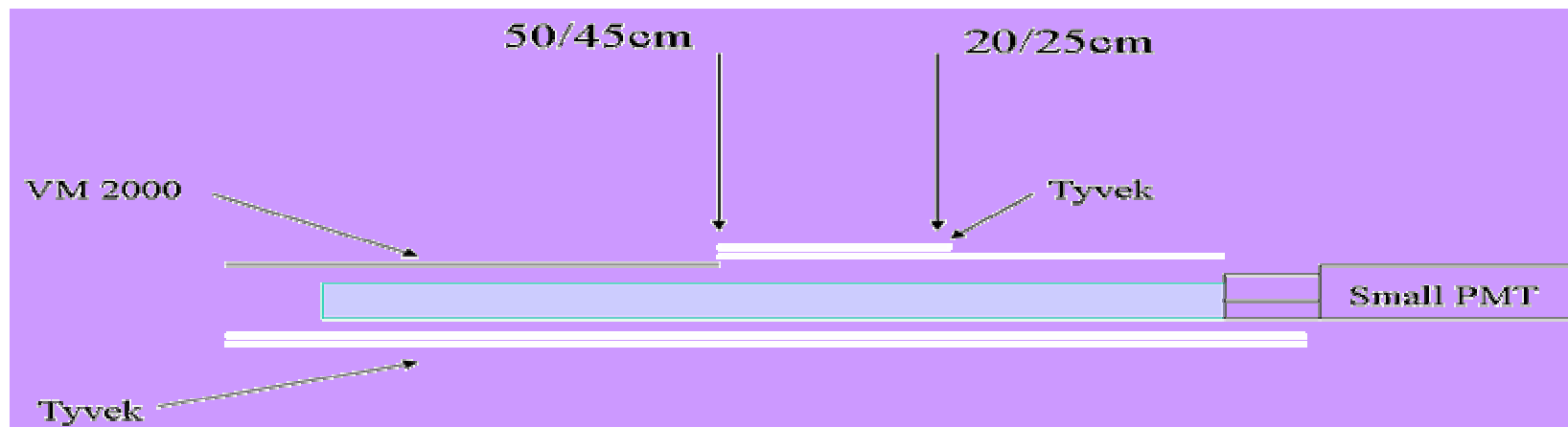
- Kuraray Y-11
 - Multi-clad WLS,
 - OD = 1.2 mm
 - Length = 1.03 m
 - Polished ends
 - One end mirrored
-
- QC reference system repeatability 0.25%
 - 0.5% outliers with response below 92% of average.
 - 94% fibers in peak with σ less than 1%.



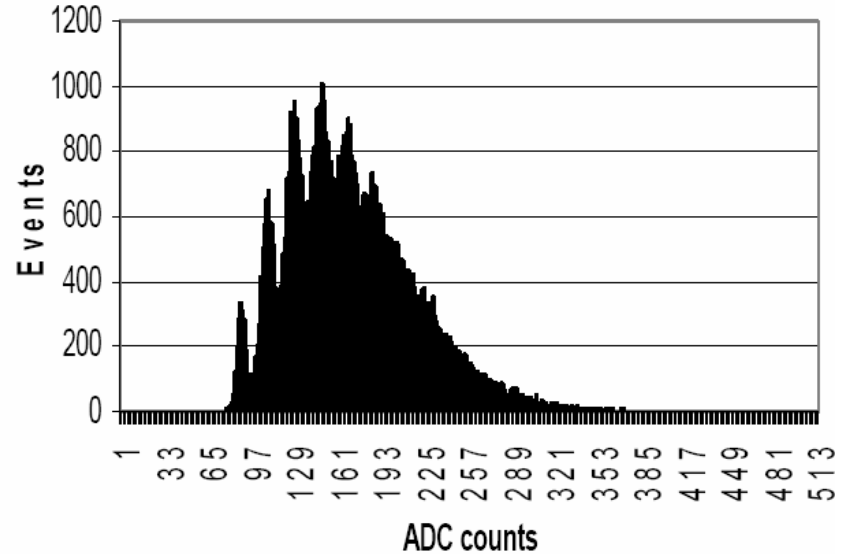
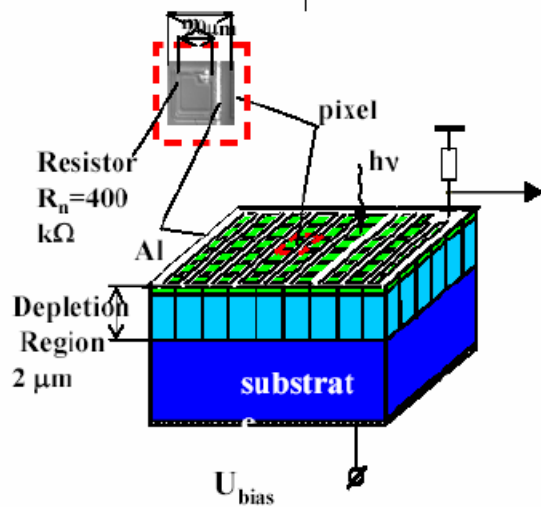
Normalized response of 222 fibers.
210 fibers are in the peak (94%)



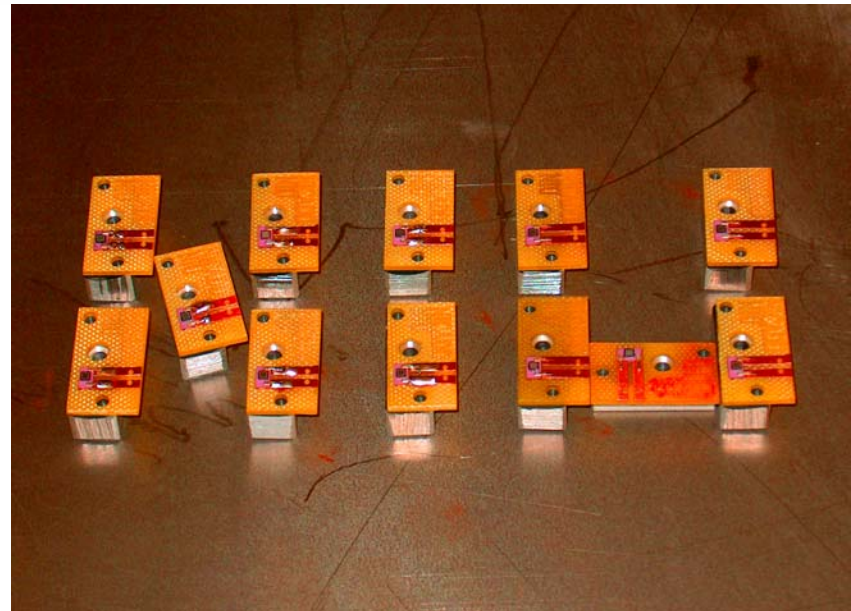
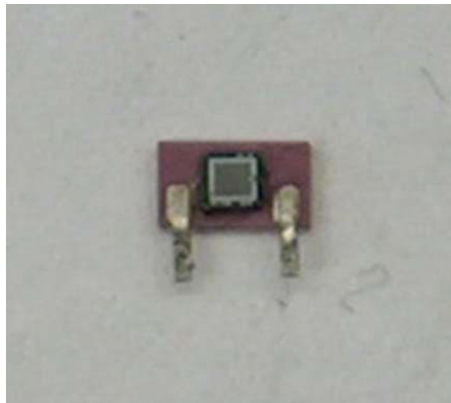
Cassettes: Use of Reflector to Improve Uniformity



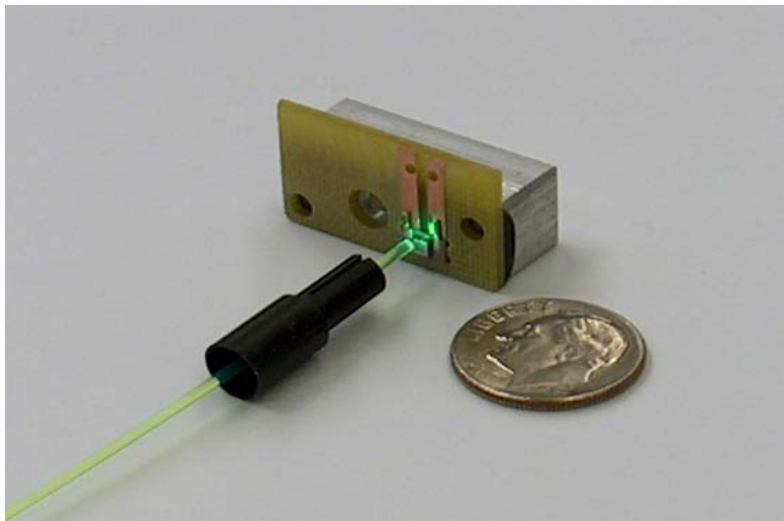
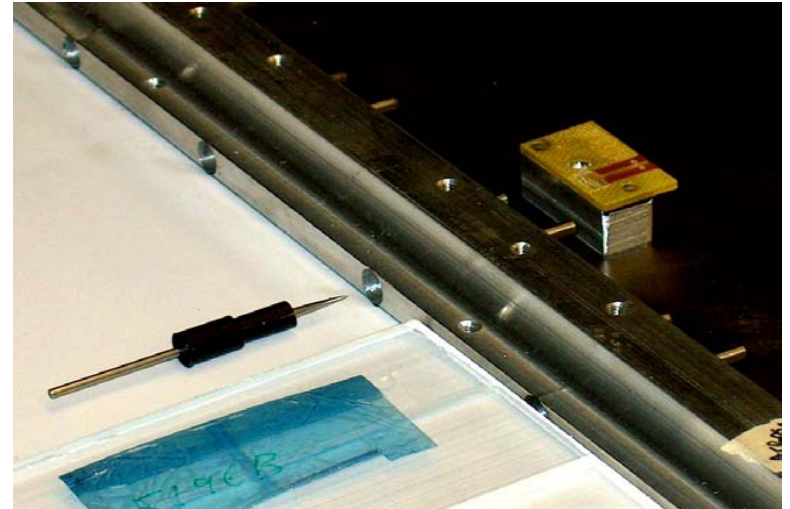
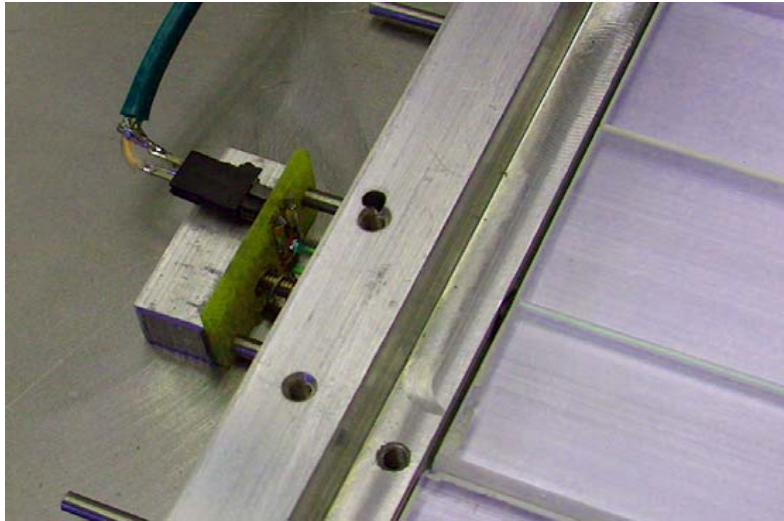
Cassettes: SiPM readout and holders



~ 1000 pixels on $1\text{mm} \times 1\text{mm}$
Bias voltage $\sim 50\text{-}60\text{V}$
Gain $\sim 10^6$
Quantum x geom $\sim 12\text{-}15\%$



Cassettes: Fiber-Photodetector Matching



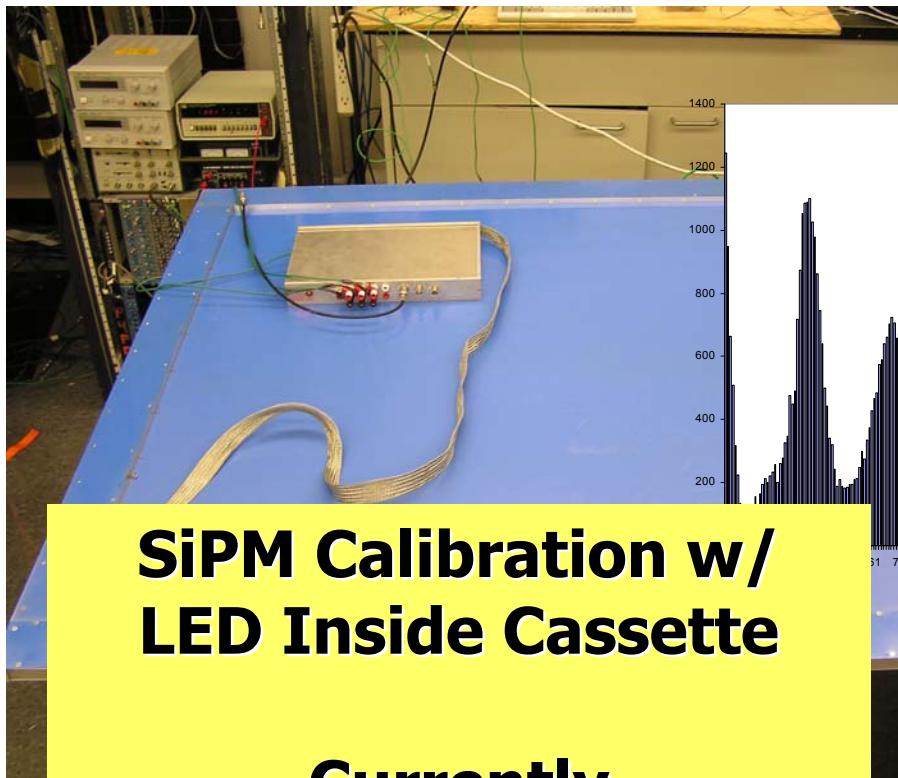
Cassette Production*



**Production:
4 Complete
19 Complete mid-Sept**

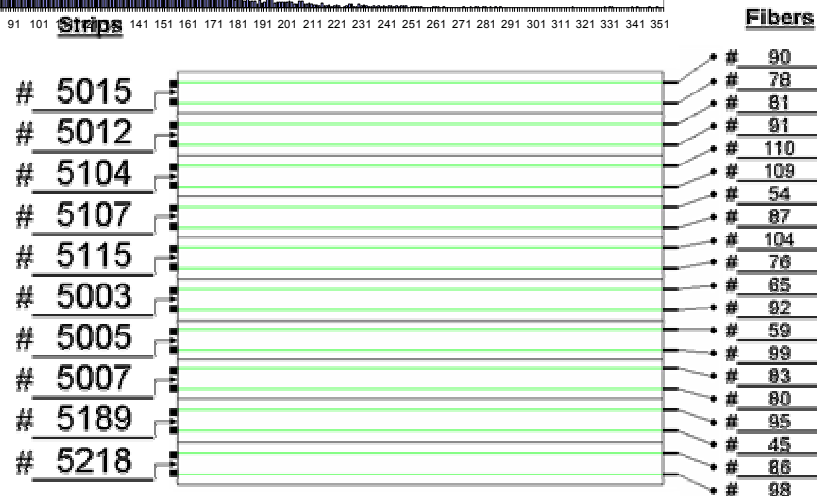
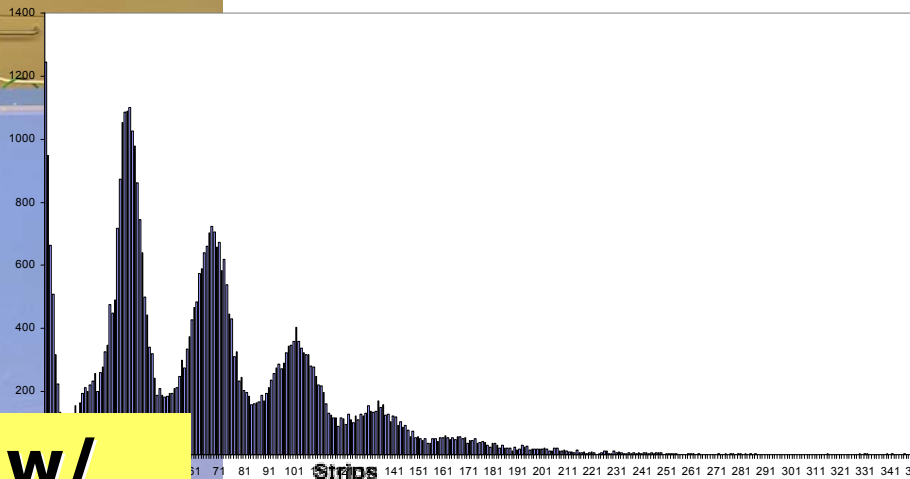
***w/o SiPM**

Cassettes: Commissioning & Keeping Track



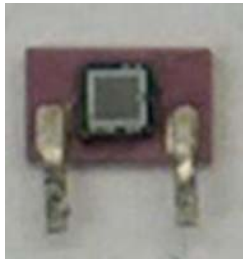
**SiPM Calibration w/
LED Inside Cassette**

**Currently
Commissioning 1st
Cassette w/ cosmics**

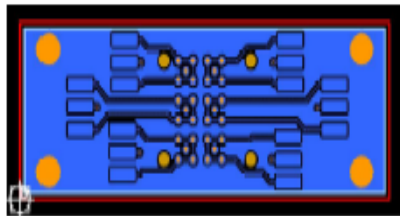


Electronic Components

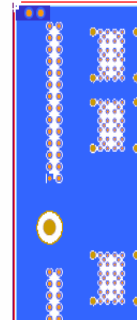
320 SiPM



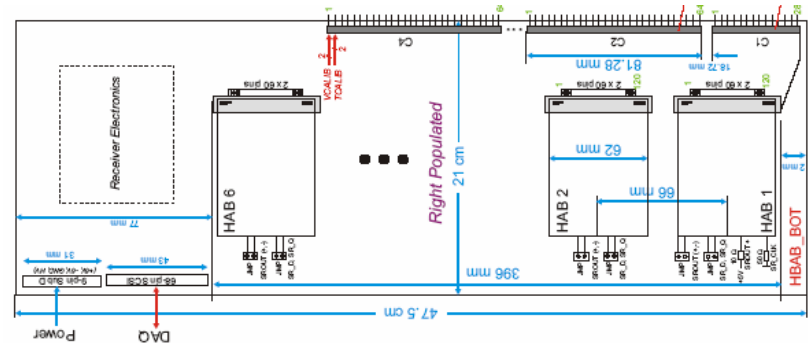
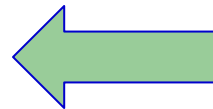
64 Connectors
6 channels/conn.
4/cassette



4 Adapters
108 channels/adapter



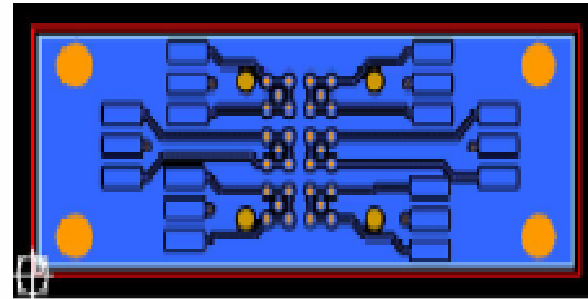
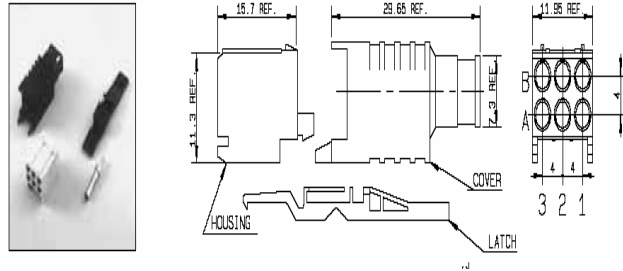
1 DAQ Board



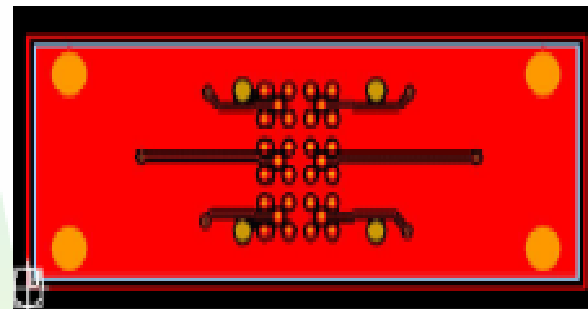
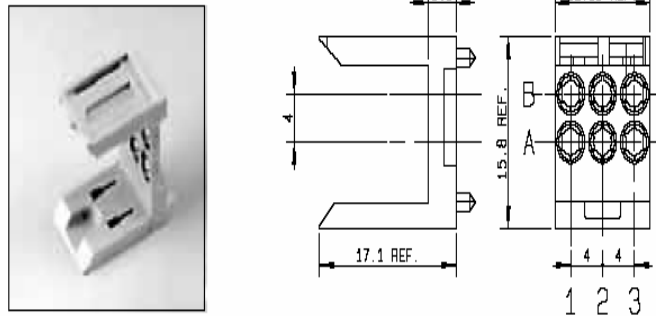
4 HCAL Base Board

Readout: Cable/Connectors

STRAIGHT FEMALE KIT FOR CABLE ASSEMBLIES

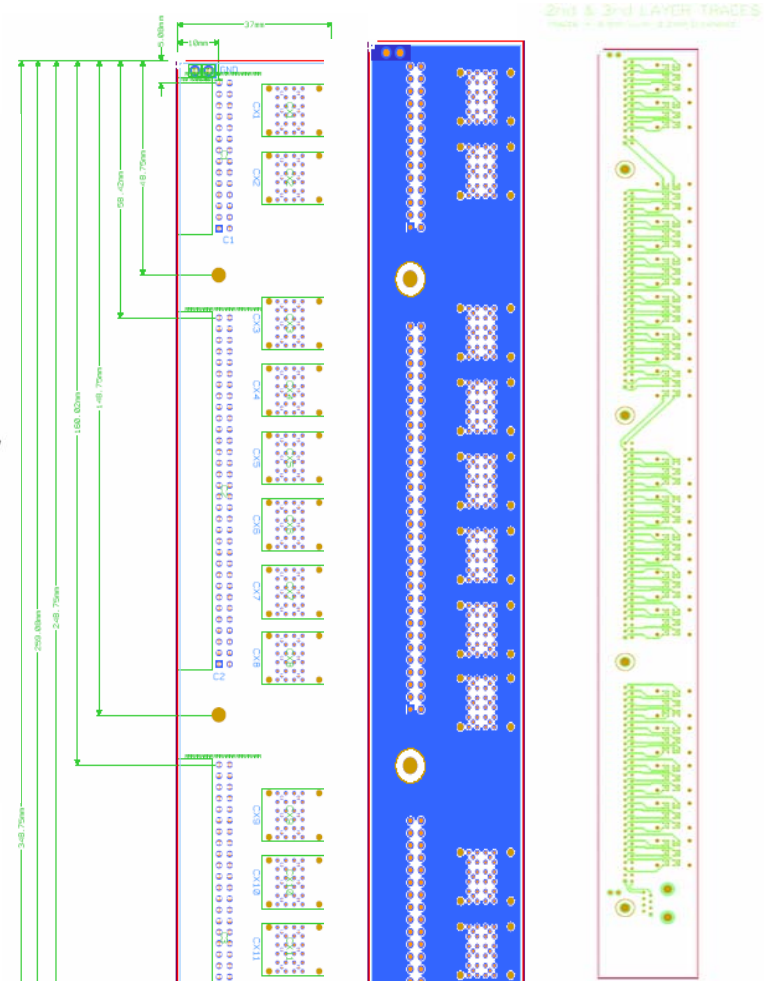
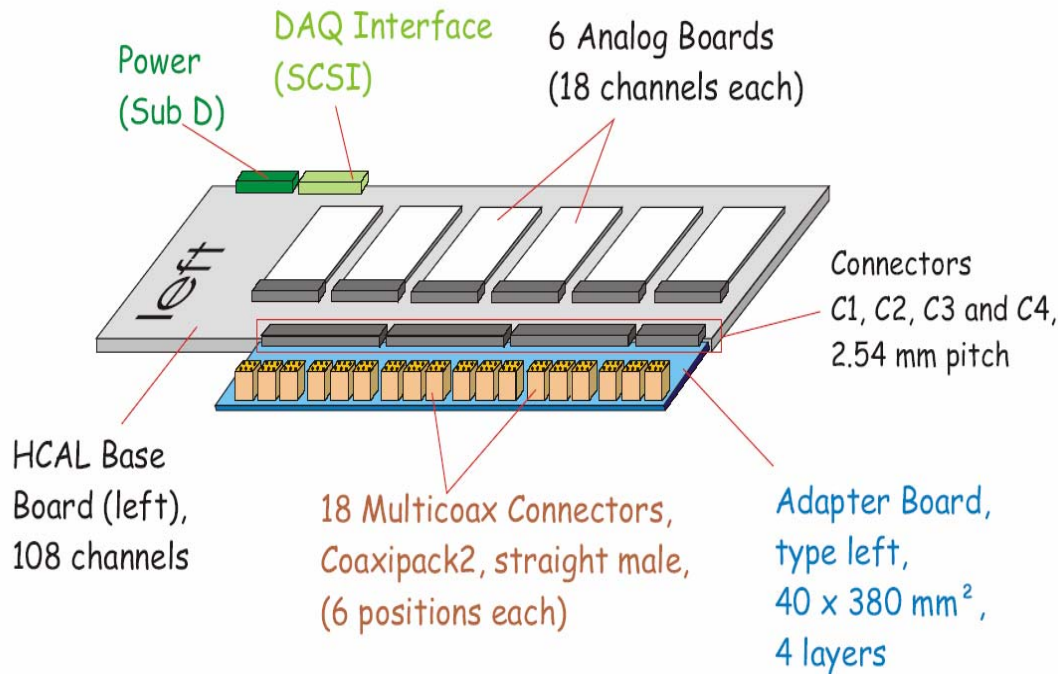


STRAIGHT MALE HOUSING



**Multi Coax Connectors all in hand
Thanks to T. Wesson/Fermilab**

Readout: Front End and Adaptor Board Layout



Concept: Concept by M. Reinecke (DESY)
Adapter Board Layout Complete
Thanks C.Needles/Fermilab

Summary

- **TCMT making excellent progress**
- **Mechanical Structure/Absorber**
 - Design complete
 - Starting construction
- **Cassette**
 - Uniformity acceptable
 - production complete by September
 - Cassette commissioning underway
- **Electronics**
 - Interface w/ CALICE HCAL in design/production
 - Awaiting arrival of full SiPM
- **Should be ready for beam 2006.**